



Quick Guide

VLT® HVAC Basic Drive FC 101



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1 Quick Guide

1.1 Safety

1.1.1 Warnings

⚠ WARNING

High Voltage Warning

The voltage of the frequency converter is dangerous whenever it is connected to mains. Incorrect installation of the motor or frequency converter may cause damage to the equipment, serious injury or death. Consequently, it is essential to comply with the instructions in this manual as well as local and national rules and safety regulations.

⚠ WARNING

DISCHARGE TIME!

Frequency converters contain DC-link capacitors that can remain charged even when the frequency converter is not powered. To avoid electrical hazards, disconnect AC mains, any permanent magnet type motors, and any remote DC-link power supplies, including battery backups, UPS and DC-link connections to other frequency converters. Wait for the capacitors to fully discharge before performing any service or repair work. The amount of wait time is listed in the *Discharge Time* table. Failure to wait the specified time after power has been removed before doing service or repair could result in death or serious injury.

| Voltage [V] | Power range [kW] | Minimum waiting time [min] |
|-------------|------------------|----------------------------|
| 3x200 | 0.25–3.7 | 4 |
| 3x200 | 5.5–11 | 15 |
| 3x400 | 0.37–7.5 | 4 |
| 3x400 | 11–90 | 15 |
| 3x600 | 2.2–7.5 | 4 |
| 3x600 | 11–90 | 15 |

Table 1.1 Discharge Time

CAUTION

Leakage Current:

The earth leakage current from the frequency converter exceeds 3.5 mA. According to IEC 61800-5-1 a reinforced Protective Earth connection must be ensured with a min. 10 mm² Cu or an additional PE wire - with the same cable cross section as the Mains wiring - must be terminated separately.

Residual Current Device:

This product can cause a DC current in the protective conductor. Where a residual current device (RCD) is used for extra protection, only an RCD of Type B (time delayed) shall be used on the supply side of this product. See also Danfoss Application Note on RCD, MN90G.

Protective earthing of the frequency converter and the use of RCDs must always follow national and local regulations.

Motor thermal protection

Motor overload protection is possible by setting 1-90 Motor Thermal Protection to [4] ETR trip.

⚠ WARNING

Installation at high altitudes

For altitudes above 2 km, contact Danfoss regarding PELV.

1.1.2 Safety Instructions

- Make sure the frequency converter is properly connected to earth.
- Do not remove mains connections, motor connections or other power connections while the frequency converter is connected to power.
- Protect users against supply voltage.
- Protect the motor against overloading according to national and local regulations.
- The earth leakage current exceeds 3.5 mA.
- The [Off/Reset] key is not a safety switch. It does not disconnect the frequency converter from mains.

1.2 Introduction

1.2.1 Available Literature

This Quick Guide contains basic information necessary for installing and running the frequency converter. If more information is needed, literature can be found on the enclosed cd.

1.2.2 Approvals

| Certification | | IP20 | IP54 |
|------------------------------|--|------|------|
| EC Declaration of Conformity |  | ✓ | ✓ |
| UL Listed |  | ✓ | - |
| C-tick |  | ✓ | ✓ |

Table 1.2 Approvals

The frequency converter complies with UL508C thermal memory retention requirements. For more information, refer to the section *Motor Thermal Protection* in the *Design Guide*.

1.2.3 IT Mains

CAUTION

IT Mains

Installation on isolated mains source, that is, IT mains.

Max. supply voltage allowed when connected to mains: 440 V (3x380-480 V units).

On IP20 200-240 V 0.25-11 kW and 380-480 V IP20 0.37-22 kW, open the RFI switch by removing the screw on the side of the frequency converter when at IT grid.

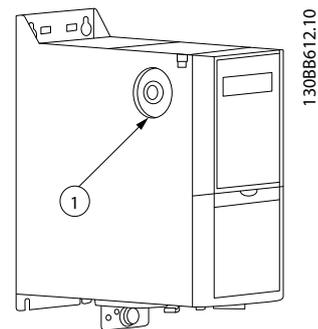


Illustration 1.1 IP20 200-240 V 0.25-11 kW, IP20 0.37-22 kW 380-480 V

| | |
|---|-----------|
| 1 | EMC screw |
|---|-----------|

Table 1.3 Legend to Illustration 1.1

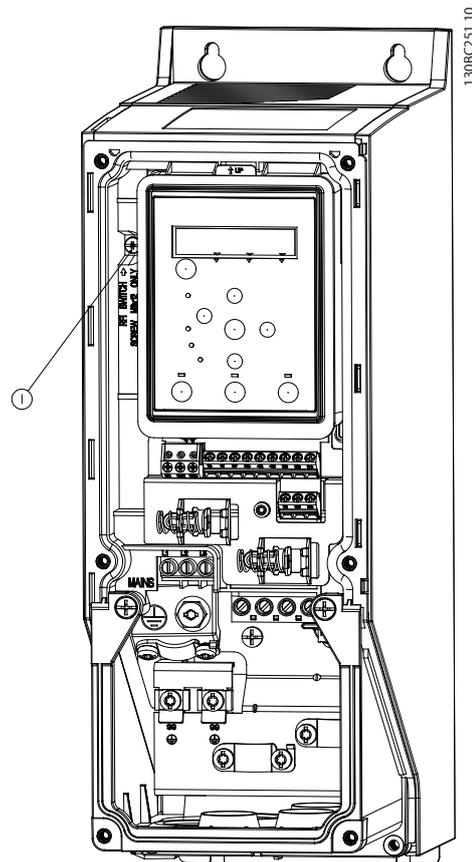


Illustration 1.2 IP54 400 V 0.75-18.5 kW

| | |
|---|-----------|
| 1 | EMC screw |
|---|-----------|

Table 1.4 Legend to Illustration 1.2

On all units, set 14-50 RFI Filter to [0] Off when operating in IT mains.

1

CAUTION

If reinserted, only use M3x12 screw.

1.2.4 Avoid Unintended Start

While the frequency converter is connected to mains, the motor can be started/stopped using digital commands, bus commands, references or via the LCP or LOP.

- Disconnect the frequency converter from mains whenever personal safety considerations make it necessary to avoid unintended start of any motors.
- To avoid unintended start, always press [Off/Reset] before changing parameters.

1.2.5 Disposal Instruction



Equipment containing electrical components must not be disposed of together with domestic waste. It must be separately collected with electrical and electronic waste according to local and currently valid legislation.

1.3.2 Side-by-Side Installation

The frequency converter can be mounted side-by-side and requires the clearance above and below for cooling.

| Frame | IP class | Power [kW] | | | Clearance above/below [mm/inch] |
|-------|----------|-------------|-------------|-------------|---------------------------------|
| | | 3x200-240 V | 3x380-480 V | 3x525-600 V | |
| H1 | IP20 | 0.25-1.5 | 0.37-1.5 | | 100/4 |
| H2 | IP20 | 2.2 | 2.2-4 | | 100/4 |
| H3 | IP20 | 3.7 | 5.5-7.5 | | 100/4 |
| H4 | IP20 | 5.5-7.5 | 11-15 | | 100/4 |
| H5 | IP20 | 11 | 18.5-22 | | 100/4 |
| H6 | IP20 | 15-18.5 | 30-45 | 18.5-30 | 200/7.9 |
| H7 | IP20 | 22-30 | 55-75 | 37-55 | 200/7.9 |
| H8 | IP20 | 37-45 | 90 | 75-90 | 225/8.9 |
| H9 | IP20 | | | 2.2-7.5 | 100/4 |
| H10 | IP20 | | | 11-15 | 200/7.9 |

Table 1.5 Clearance

NOTICE

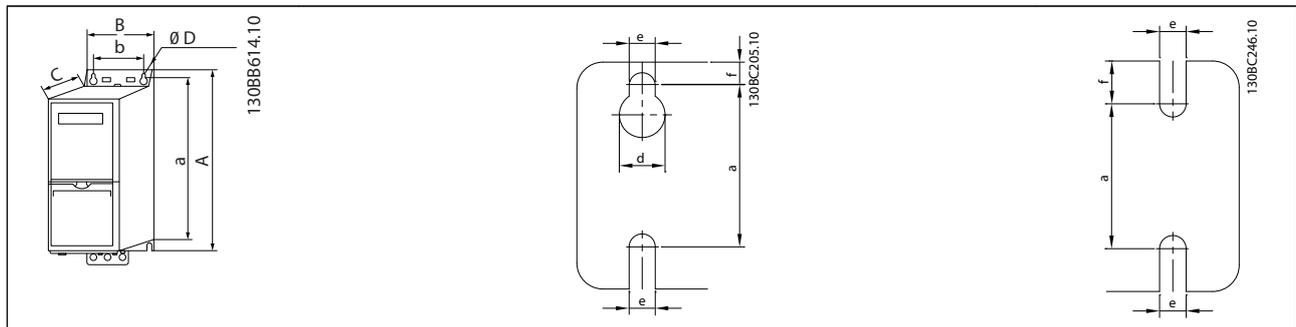
With IP21/Nema Type1 option kit mounted, a distance of 50 mm between the units is required.

1.3 Installation

1.3.1 Before Starting Repair Work

1. Disconnect from mains (and external DC supply, if present).
2. Wait as stated in *Table 1.1* for discharge of the DC-link.
3. Remove motor cable.

1.3.3 Dimensions



| Enclosure | | Power [kW] | | | Height [mm] | | | Width [mm] | | Depth [mm] | Mounting hole [mm] | | | Max. Weight |
|-----------|----------|-------------|-------------|-------------|-------------|--------------------|-------|------------|-----|------------|--------------------|-----|-----|-------------|
| Frame | IP Class | 3x200-240 V | 3x380-480 V | 3x525-600 V | A | A ¹ | a | B | b | C | d | e | f | kg |
| H1 | IP20 | 0.25-1.5 | 0.37-1.5 | | 195 | 273 | 183 | 75 | 56 | 168 | 9 | 4.5 | 5.3 | 2.1 |
| H2 | IP20 | 2.2 | 2.2-4.0 | | 227 | 303 | 212 | 90 | 65 | 190 | 11 | 5.5 | 7.4 | 3.4 |
| H3 | IP20 | 3.7 | 5.5-7.5 | | 255 | 329 | 240 | 100 | 74 | 206 | 11 | 5.5 | 8.1 | 4.5 |
| H4 | IP20 | 5.5-7.5 | 11-15 | | 296 | 359 | 275 | 135 | 105 | 241 | 12.6 | 7 | 8.4 | 7.9 |
| H5 | IP20 | 11 | 18.5-22 | | 334 | 402 | 314 | 150 | 120 | 255 | 12.6 | 7 | 8.5 | 9.5 |
| H6 | IP20 | 15-18.5 | 30-45 | 18.5-30 | 518 | 595/635 (45 kW) | 495 | 239 | 200 | 242 | - | 8.5 | 15 | 24.5 |
| H7 | IP20 | 22-30 | 55-75 | 37-55 | 550 | 630/690 (75 kW) | 521 | 313 | 270 | 335 | - | 8.5 | 17 | 36 |
| H8 | IP20 | 37-45 | 90 | 75-90 | 660 | 800 | 631 | 375 | 330 | 335 | - | 8.5 | 17 | 51 |
| H9 | IP20 | | | 2.2-7.5 | 269 | 374 | 257 | 130 | 110 | 205 | 11 | 5.5 | 9 | 6.6 |
| H10 | IP20 | | | 11-15 | 399 | 419 | 380 | 165 | 140 | 248 | 12 | 6.8 | 7.5 | 12 |
| I2 | IP54 | | 0.75-4.0 | | 332 | - | 318.5 | 115 | 74 | 225 | 11 | 5.5 | 9 | 5.3 |
| I3 | IP54 | | 5.5-7.5 | | 368 | - | 354 | 135 | 89 | 237 | 12 | 6.5 | 9.5 | 7.2 |
| I4 | IP54 | | 11-18.5 | | 476 | - | 460 | 180 | 133 | 290 | 12 | 6.5 | 9.5 | 13.8 |
| I6 | IP54 | | 22-37 | | 650 | - | 624 | 242 | 210 | 260 | 19 | 9 | 9 | 27 |
| I7 | IP54 | | 45-55 | | 680 | - | 648 | 308 | 272 | 310 | 19 | 9 | 9.8 | 45 |
| I8 | IP54 | | 75-90 | | 770 | - | 739 | 370 | 334 | 335 | 19 | 9 | 9.8 | 65 |

Table 1.6 Dimensions

¹ Including decoupling plate

1

The dimensions are only for the physical units, but when installing in an application it is necessary to add space for free air passage both above and below the units. The amount of space for free air passage is listed in *Table 1.8*:

| Enclosure | | Clearance [mm] | |
|-----------|----------|----------------|------------|
| Frame | IP class | Above unit | Below unit |
| H1 | 20 | 100 | 100 |
| H2 | 20 | 100 | 100 |
| H3 | 20 | 100 | 100 |
| H4 | 20 | 100 | 100 |
| H5 | 20 | 100 | 100 |
| H6 | 20 | 200 | 200 |
| H7 | 20 | 200 | 200 |
| H8 | 20 | 225 | 225 |
| H9 | 20 | 100 | 100 |
| H10 | 20 | 200 | 200 |
| I2 | 54 | 100 | 100 |
| I3 | 54 | 100 | 100 |
| I4 | 54 | 100 | 100 |
| I6 | 54 | 200 | 200 |
| I7 | 54 | 200 | 200 |
| I8 | 54 | 225 | 225 |

Table 1.7 Clearance Needed for Free Air Passage

1.3.4 Electrical Installation in General

All cabling must comply with national and local regulations on cable cross-sections and ambient temperature. Copper conductors required, (75 °C) recommended.

| Frame | IP class | Power [kW] | | Torque [Nm] | | | | | |
|-------|----------|-------------|-------------|-----------------|-----------------|---------------|-------------------|-------|-------|
| | | 3x200-240 V | 3x380-480 V | Line | Motor | DC connection | Control terminals | Earth | Relay |
| H1 | IP20 | 0.25-1.5 | 0.37-1.5 | 1.4 | 0.8 | 0.8 | 0.5 | 0.8 | 0.5 |
| H2 | IP20 | 2.2 | 2.2-4 | 1.4 | 0.8 | 0.8 | 0.5 | 0.8 | 0.5 |
| H3 | IP20 | 3.7 | 5.5-7.5 | 1.4 | 0.8 | 0.8 | 0.5 | 0.8 | 0.5 |
| H4 | IP20 | 5.5-7.5 | 11-15 | 1.2 | 1.2 | 1.2 | 0.5 | 0.8 | 0.5 |
| H5 | IP20 | 11 | 18.5-22 | 1.2 | 1.2 | 1.2 | 0.5 | 0.8 | 0.5 |
| H6 | IP20 | 15-18 | 30-45 | 4.5 | 4.5 | - | 0.5 | 3 | 0.5 |
| H7 | IP20 | 22-30 | 55 | 10 | 10 | - | 0.5 | 3 | 0.5 |
| H7 | IP20 | - | 75 | 14 | 14 | - | 0.5 | 3 | 0.5 |
| H8 | IP20 | 37-45 | 90 | 24 ² | 24 ² | - | 0.5 | 3 | 0.5 |

Table 1.8 Enclosure H1-H8

| Frame | IP class | Power [kW] | | Torque [Nm] | | | | | |
|-------|----------|-------------|--------------------|--------------------|---------------|-------------------|-------|-------|--|
| | | 3x380-480 V | Line | Motor | DC connection | Control terminals | Earth | Relay | |
| I2 | IP54 | 0.75-4.0 | 1.4 | 0.8 | 0.8 | 0.5 | 0.8 | 0.5 | |
| I3 | IP54 | 5.5-7.5 | 1.4 | 0.8 | 0.8 | 0.5 | 0.8 | 0.5 | |
| I4 | IP54 | 11-18.5 | 1.4 | 0.8 | 0.8 | 0.5 | 0.8 | 0.5 | |
| I6 | IP54 | 22-37 | 4.5 | 4.5 | - | 0.5 | 3 | 0.6 | |
| I7 | IP54 | 45-55 | 10 | 10 | - | 0.5 | 3 | 0.6 | |
| I8 | IP54 | 75-90 | 14/24 ¹ | 14/24 ¹ | - | 0.5 | 3 | 0.6 | |

Table 1.9 Enclosure I1-I8

| Power [kW] | | | Torque [Nm] | | | | | |
|------------|----------|-------------|--------------------|--------------------|-----------------|-------------------|-------|-------|
| Frame | IP class | 3x525-600 V | Line | Motor | DC connection | Control terminals | Earth | Relay |
| H9 | IP20 | 2.2-7.5 | 1.8 | 1.8 | not recommended | 0.5 | 3 | 0.6 |
| H10 | IP20 | 11-15 | 1.8 | 1.8 | not recommended | 0.5 | 3 | 0.6 |
| H6 | IP20 | 18.5-30 | 4.5 | 4.5 | - | 0.5 | 3 | 0.5 |
| H7 | IP20 | 37-55 | 10 | 10 | - | 0.5 | 3 | 0.5 |
| H8 | IP20 | 75-90 | 14/24 ¹ | 14/24 ¹ | - | 0.5 | 3 | 0.5 |

Table 1.10 Details of Tightening Torques

¹ Cable dimensions $\leq 95 \text{ mm}^2$

² Cable dimensions $> 95 \text{ mm}^2$

1

1.3.5 Connecting to Mains and Motor

The frequency converter is designed to operate all standard three-phased asynchronous motors. For maximum cross-section on wires see *1.7 General Specifications*.

- Use a shielded/armored motor cable to comply with EMC emission specifications, and connect this cable to both the decoupling plate and the motor metal.
 - Keep motor cable as short as possible to reduce the noise level and leakage currents.
 - For further details on mounting of the decoupling plate, see *FC 101 De-coupling Plate Mounting Instruction*.
 - Also see *EMC-Correct Installation in the VLT® HVAC Basic Design Guide*.
1. Mount the earth wires to earth terminal.
 2. Connect motor to terminals U, V and W.
 3. Mount mains supply to terminals L1, L2 and L3 and tighten.

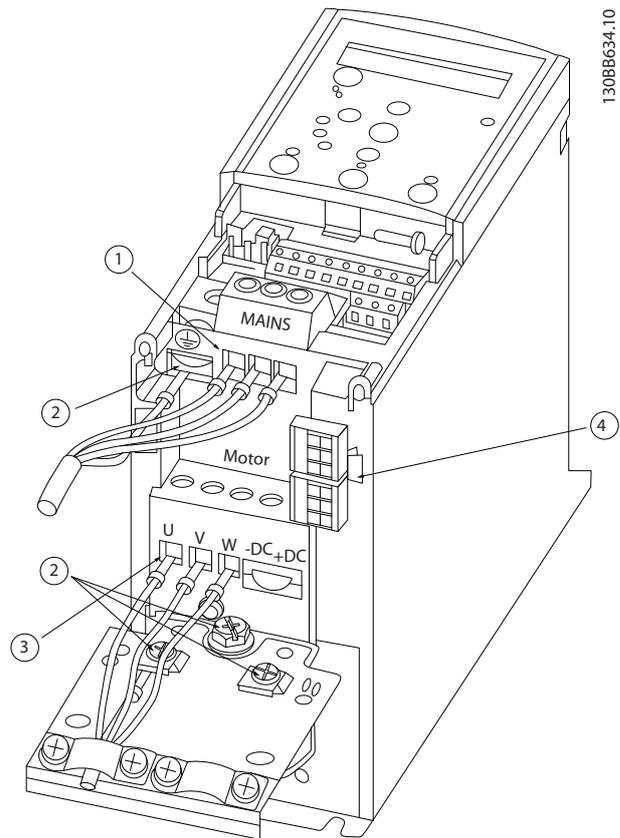


Illustration 1.3 H1-H5 Frame
 IP20 200-240 V 0.25-11 kW and IP20 380-480 V 0.37-22 kW

| | |
|---|--------|
| 1 | Line |
| 2 | Earth |
| 3 | Motor |
| 4 | Relays |

Table 1.11 Legend to Illustration 1.3

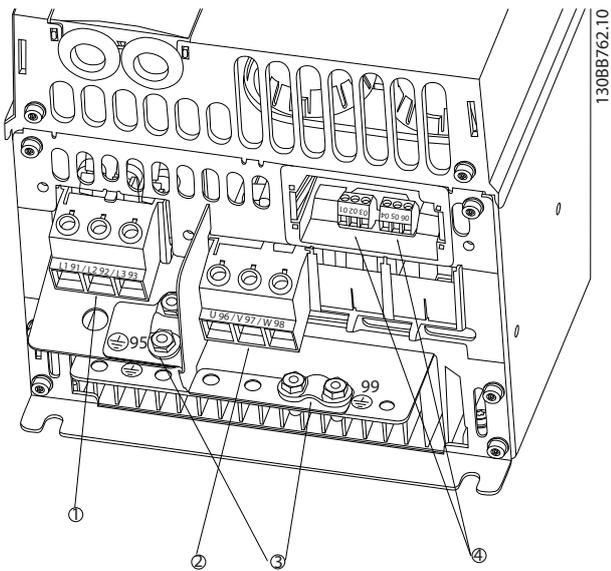


Illustration 1.4 H6 Frame
 IP20 380-480 V 30-45 kW
 IP20 200-240 V 15-18.5 kW
 IP20 525-600 V 22-30 kW

| | |
|---|--------|
| 1 | Line |
| 2 | Motor |
| 3 | Earth |
| 4 | Relays |

Table 1.12 Legend to *Illustration 1.4*

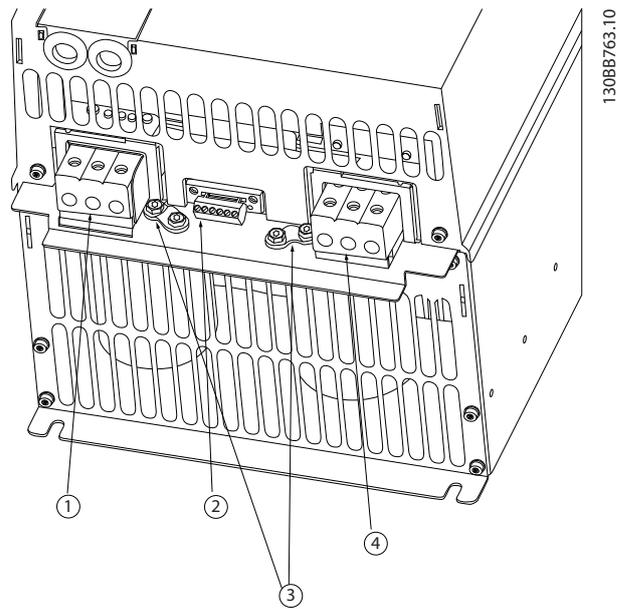


Illustration 1.5 H7 Frame
 IP20 380-480 V 55-75 kW
 IP20 200-240 V 22- 30 kW
 IP20 525-600 V 45-55 kW

| | |
|---|--------|
| 1 | Line |
| 2 | Relays |
| 3 | Earth |
| 4 | Motor |

Table 1.13 Legend to *Illustration 1.5*

1

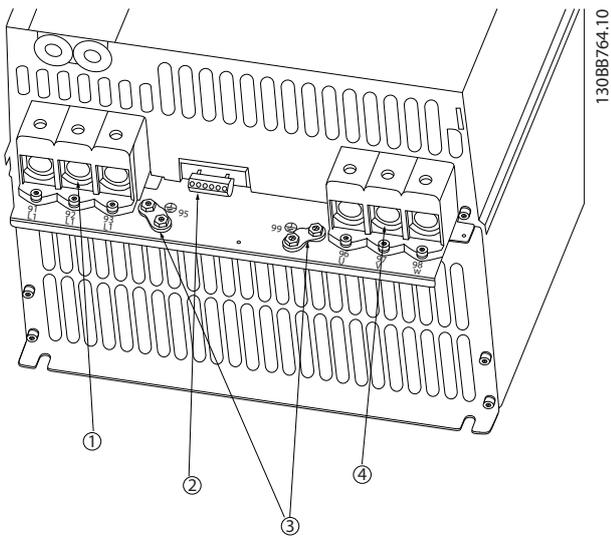


Illustration 1.6 H8 Frame
 IP20 380-480 V 90 kW
 IP20 200-240 V 37-45 kW
 IP20 525-600 V 75-90 kW

| | |
|---|--------|
| 1 | Line |
| 2 | Relays |
| 3 | Earth |
| 4 | Motor |

Table 1.14 Legend to

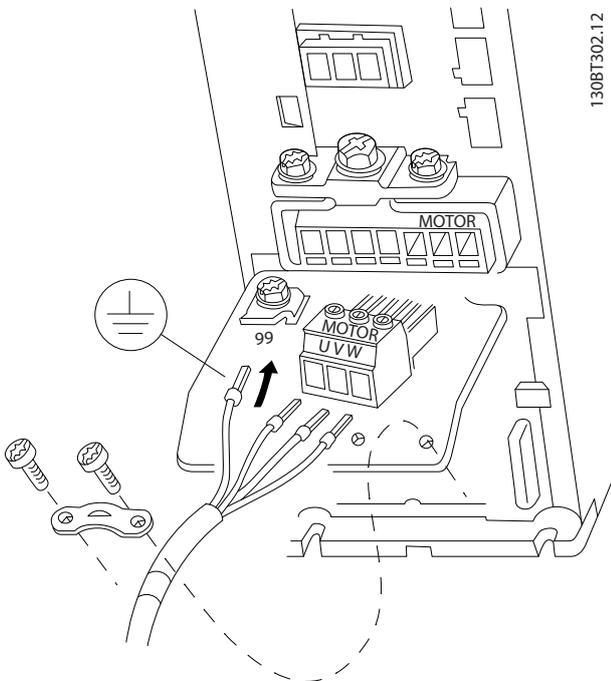


Illustration 1.7 H9 Frame
 IP20 600 V 2.2-7.5 kW

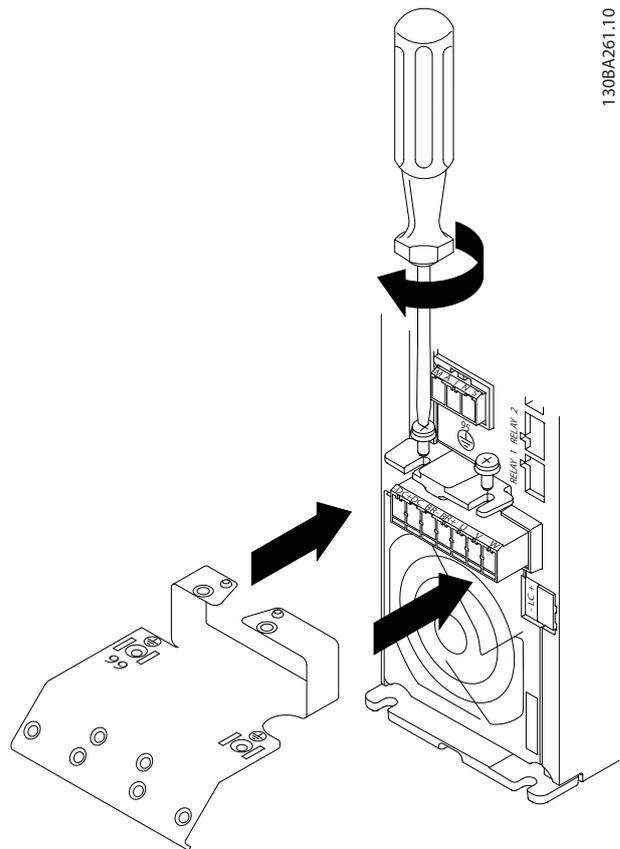


Illustration 1.8 Mount the two screws in the mounting plate, slide it into place and tighten fully

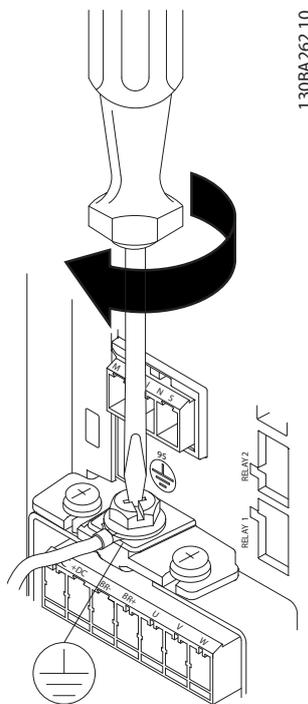
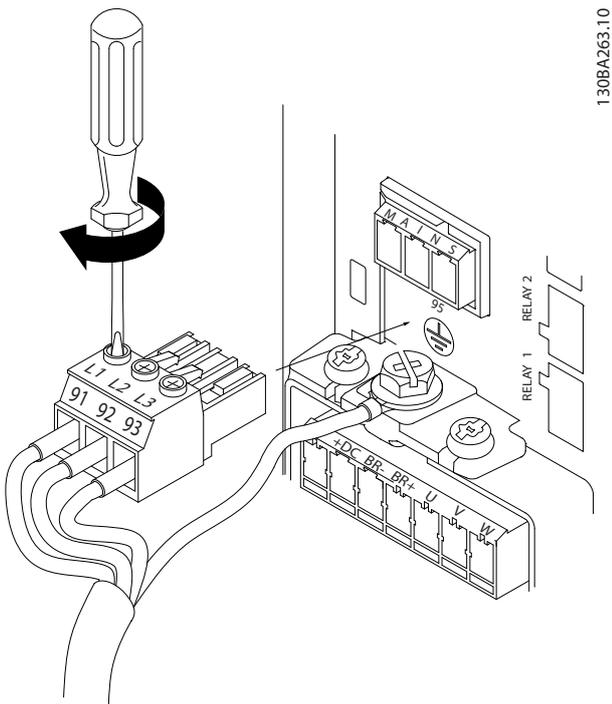
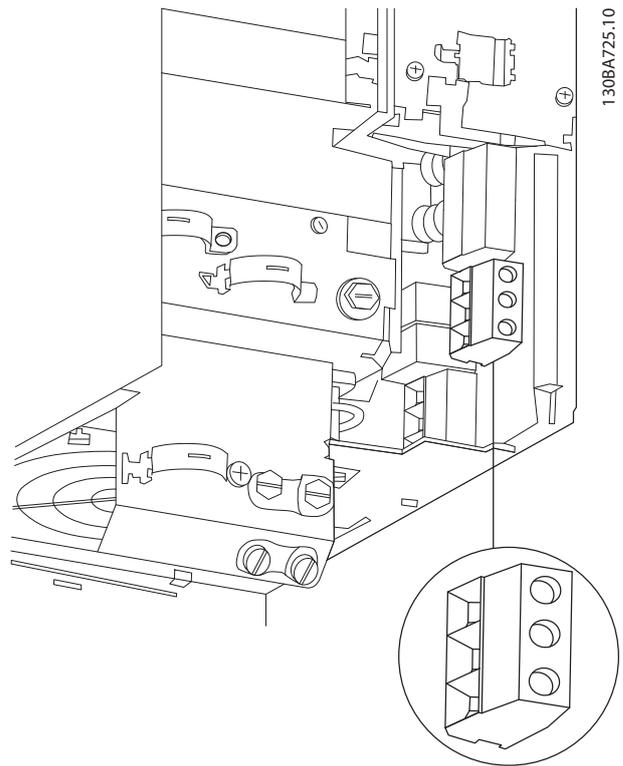


Illustration 1.9 When mounting cables, first mount and tighten earth cable



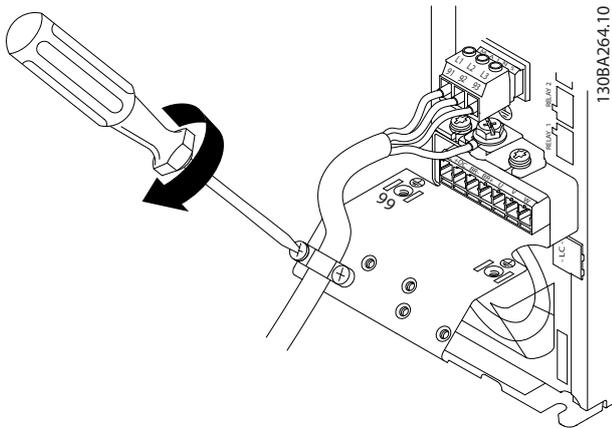
130BA263.10

Illustration 1.10 Then mount mains plug and tighten wires



130BA725.10

Illustration 1.12 H10 Frame
IP20 600 V 11-15 kW



130BA264.10

Illustration 1.11 Tighten support bracket on mains wires

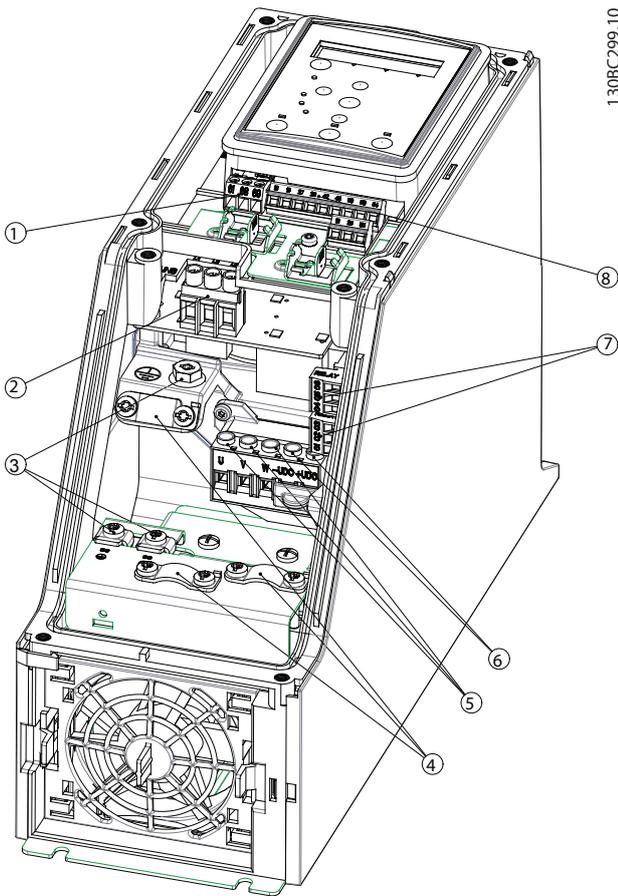


Illustration 1.13 I2 Frame
IP54 380-480 V 0.75-4.0 kW

| | |
|---|-------------|
| 1 | RS-485 |
| 2 | Line in |
| 3 | Earth |
| 4 | Wire clamps |
| 5 | Motor |
| 6 | UDC |
| 7 | Relays |
| 8 | I/O |

Table 1.15 Legend to Illustration 1.13

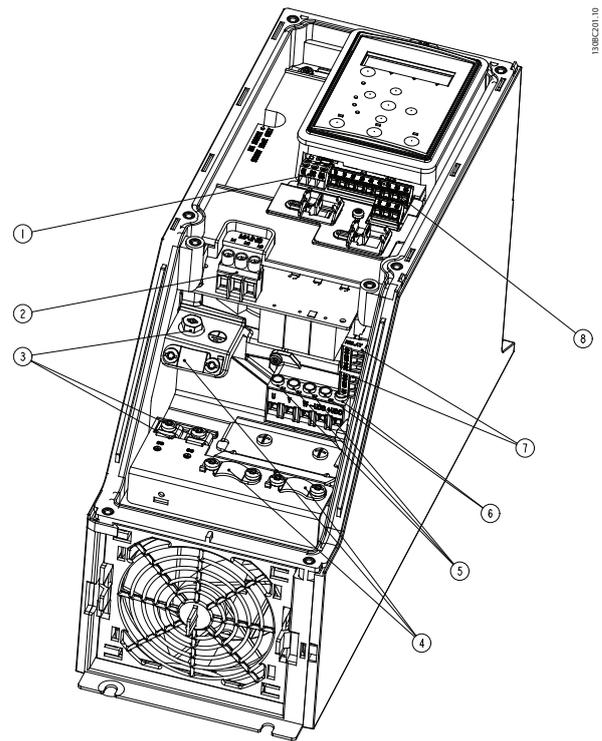
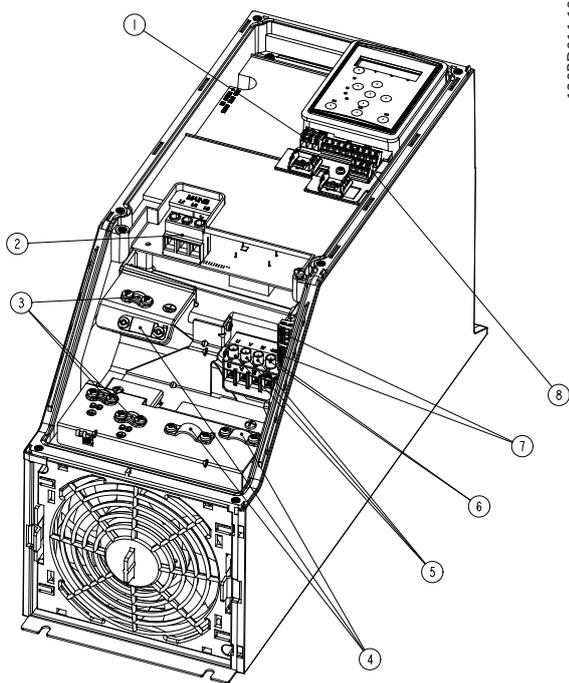


Illustration 1.14 I3 Frame
IP54 380-480 V 5.5-7.5 kW

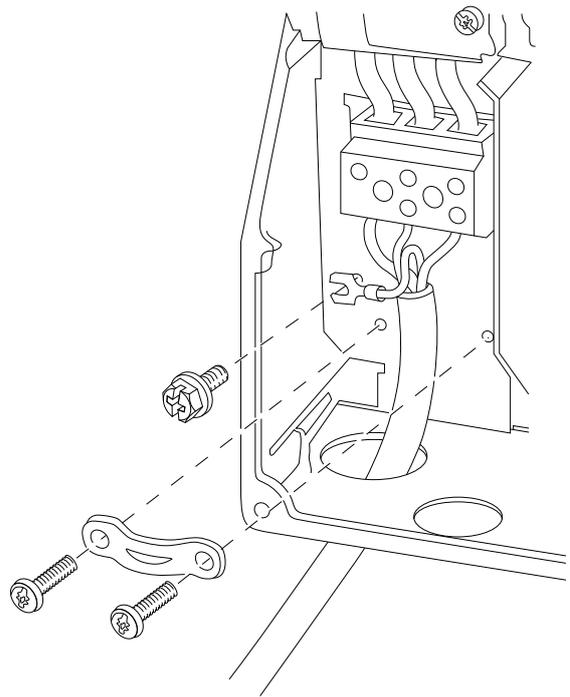
| | |
|---|-------------|
| 1 | RS-485 |
| 2 | Line in |
| 3 | Earth |
| 4 | Wire clamps |
| 5 | Motor |
| 6 | UDC |
| 7 | Relays |
| 8 | I/O |

Table 1.16 Legend to Illustration 1.14



130BD011.10

Illustration 1.15 I4 Frame
IP54 380-480 V 0.75-4.0 kW

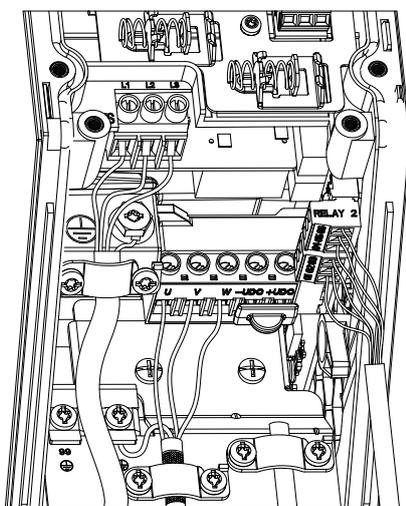


130BT326.10

Illustration 1.17 I6 Frame
IP54 380-480 V 22-37 kW

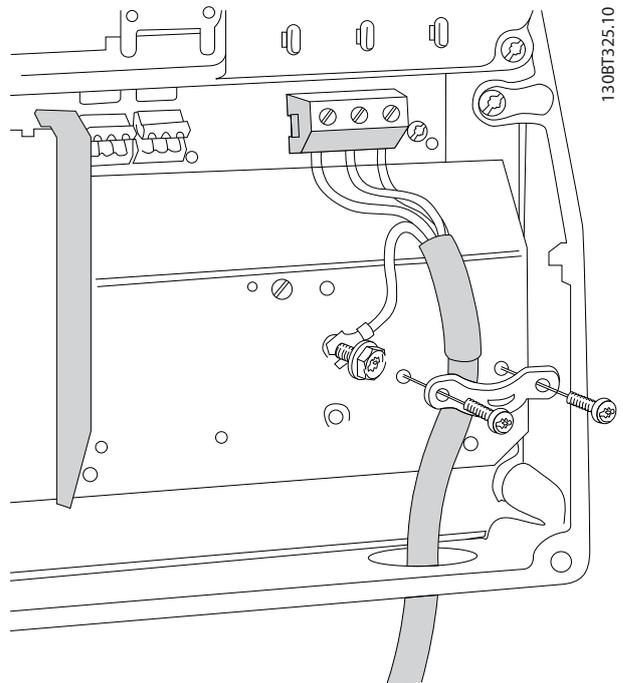
| | |
|---|-------------|
| 1 | RS-485 |
| 2 | Line in |
| 3 | Earth |
| 4 | Wire clamps |
| 5 | Motor |
| 6 | UDC |
| 7 | Relays |
| 8 | I/O |

Table 1.17 Legend to Illustration 1.15



130BC203.10

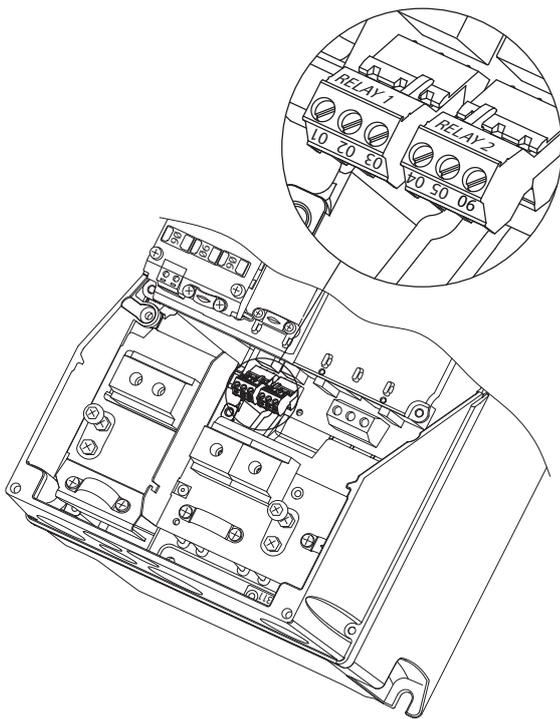
Illustration 1.16 IP54 I2-I3-I4 frame



130BT325.10

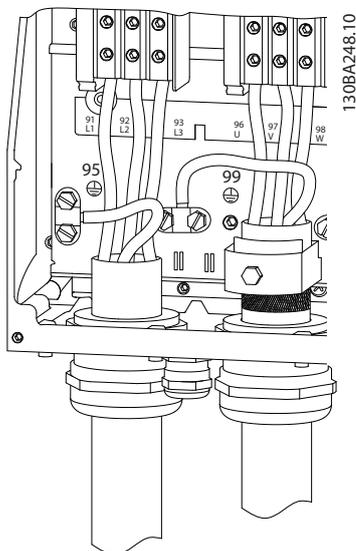
Illustration 1.18 I6 Frame
IP54 380-480 V 22-37 kW

1



130BA215.10

Illustration 1.19 I6 Frame
IP54 380-480 V 22-37 kW



130BA248.10

Illustration 1.20 I7, I8 Frame
IP54 380-480 V 45-55 kW
IP54 380-480 V 75-90 kW

1.3.6 Fuses and Circuit Breakers

Branch circuit protection

In order to protect the installation against electrical and fire hazard, all branch circuits in an installation, switch gear, machines etc., must be short-circuit and overcurrent protected according to national and local regulations.

Short circuit protection

Danfoss recommends using the fuses and circuit breakers listed in *Table 1.19* and to protect service personnel or other equipment in case of an internal failure in the unit or short-circuit on DC-link. The frequency converter provides full short circuit protection in case of a short-circuit on the motor.

Overcurrent protection

Provide overload protection to avoid overheating of the cables in the installation. Overcurrent protection must always be carried out according to local and national regulations. Circuit breakers and fuses must be designed for protection in a circuit capable of supplying a maximum of 100,000 A_{rms} (symmetrical), 480 V maximum.

UL/Non UL compliance

Use the circuit breakers or fuses listed in *Table 1.19*, to ensure compliance with UL or IEC 61800-5-1.

Circuit breakers must be designed for protection in a circuit capable of supplying a maximum of 10,000 Arms (symmetrical), 480 V maximum.

In the event of malfunction, failure to follow the protection recommendation may result in damage to the frequency converter.

| Power [kW] | Circuit Breaker | | Fuse | | | | |
|-------------------------|-----------------------------|------------------------|----------------------|----------------------|--------------------|--------------------|--------------------|
| | UL | Non UL | UL | | | | Non UL |
| | | | Bussmann Type RK5 | Bussmann Type RK1 | Bussmann Type J | Bussmann Type T | Max fuse Type G |
| 3x200-240 V IP20 | | | | | | | |
| 0.25 | | | FRS-R-10 | KTN-R10 | JKS-10 | JJN-10 | 10 |
| 0.37 | | | FRS-R-10 | KTN-R10 | JKS-10 | JJN-10 | 10 |
| 0.75 | | | FRS-R-10 | KTN-R10 | JKS-10 | JJN-10 | 10 |
| 1.5 | | | FRS-R-10 | KTN-R10 | JKS-10 | JJN-10 | 10 |
| 2.2 | | | FRS-R-15 | KTN-R15 | JKS-15 | JJN-15 | 16 |
| 3.7 | | | FRS-R-25 | KTN-R25 | JKS-25 | JJN-25 | 25 |
| 5.5 | | | FRS-R-50 | KTN-R50 | JKS-50 | JJN-50 | 50 |
| 7.5 | | | FRS-R-50 | KTN-R50 | JKS-50 | JJN-50 | 50 |
| 11 | | | FRS-R-80 | KTN-R80 | JKS-80 | JJN-80 | 65 |
| 15 | Cutler-Hammer EGE3100FFG | Moeller NZMB1- A125 | FRS-R-100 | KTN-R100 | JKS-100 | JJN-100 | 125 |
| 18.5 | | | FRS-R-100 | KTN-R100 | JKS-100 | JJN-100 | 125 |
| 22 | Cutler-Hammer JGE3150FFG | Moeller NZMB1- A160 | FRS-R-150 | KTN-R150 | JKS-150 | JJN-150 | 160 |
| 30 | | | FRS-R-150 | KTN-R150 | JKS-150 | JJN-150 | 160 |
| 37 | Cutler-Hammer JGE3200FFG | Moeller NZMB1- A200 | FRS-R-200 | KTN-R200 | JKS-200 | JJN-200 | 200 |
| 45 | | | FRS-R-200 | KTN-R200 | JKS-200 | JJN-200 | 200 |
| 3x380-480 V IP20 | | | | | | | |
| 0.37 | | | FRS-R-10 | KTS-R10 | JKS-10 | JJS-10 | 10 |
| 0.75 | | | FRS-R-10 | KTS-R10 | JKS-10 | JJS-10 | 10 |
| 1.5 | | | FRS-R-10 | KTS-R10 | JKS-10 | JJS-10 | 10 |
| 2.2 | | | FRS-R-15 | KTS-R15 | JKS-15 | JJS-15 | 16 |
| 3 | | | FRS-R-15 | KTS-R15 | JKS-15 | JJS-15 | 16 |
| 4 | | | FRS-R-15 | KTS-R15 | JKS-15 | JJS-15 | 16 |
| 5.5 | | | FRS-R-25 | KTS-R25 | JKS-25 | JJS-25 | 25 |
| 7.5 | | | FRS-R-25 | KTS-R25 | JKS-25 | JJS-25 | 25 |
| 11 | | | FRS-R-50 | KTS-R50 | JKS-50 | JJS-50 | 50 |
| 15 | | | FRS-R-50 | KTS-R50 | JKS-50 | JJS-50 | 50 |
| 18.5 | | | FRS-R-80 | KTS-R80 | JKS-80 | JJS-80 | 65 |
| 22 | | | FRS-R-80 | KTS-R80 | JKS-80 | JJS-80 | 65 |

| Power [kW] | Circuit Breaker | | Fuse | | | | |
|-------------------------|-----------------------------|-----------------------------|----------------------|----------------------|--------------------|--------------------|--------------------|
| | UL | Non UL | UL | | | | Non UL |
| | | | Bussmann Type RK5 | Bussmann Type RK1 | Bussmann Type J | Bussmann Type T | Max fuse Type G |
| 30 | Cutler-Hammer EGE3125FFG | Moeller NZMB1- A125 | FRS-R-125 | KTS-R125 | JKS-R125 | JJS-R125 | 80 |
| 37 | | | FRS-R-125 | KTS-R125 | JKS-R125 | JJS-R125 | 100 |
| 45 | | | FRS-R-125 | KTS-R125 | JKS-R125 | JJS-R125 | 125 |
| 55 | Cutler-Hammer JGE3200FFG | Moeller NZMB1- A200 | FRS-R-200 | KTS-R200 | JKS-R200 | JJS-R200 | 150 |
| 75 | | | FRS-R-200 | KTS-R200 | JKS-R200 | JJS-R200 | 200 |
| 90 | Cutler-Hammer JGE3250FFG | Moeller NZMB2- A250 | FRS-R-250 | KTS-R250 | JKS-R250 | JJS-R250 | 250 |
| 3x525-600 V IP20 | | | | | | | |
| 2.2 | | | FRS-R-20 | KTS-R20 | JKS-20 | JJS-20 | 20 |
| 3 | | | FRS-R-20 | KTS-R20 | JKS-20 | JJS-20 | 20 |
| 3.7 | | | FRS-R-20 | KTS-R20 | JKS-20 | JJS-20 | 20 |
| 5.5 | | | FRS-R-20 | KTS-R20 | JKS-20 | JJS-20 | 20 |
| 7.5 | | | FRS-R-20 | KTS-R20 | JKS-20 | JJS-20 | 30 |
| 11 | | | FRS-R-30 | KTS-R30 | JKS-30 | JJS-30 | 35 |
| 15 | | | FRS-R-30 | KTS-R30 | JKS-30 | JJS-30 | 35 |
| 18.5 | Cutler-Hammer EGE3080FFG | Cutler-Hammer EGE3080FFG | FRS-R-80 | KTN-R80 | JKS-80 | JJS-80 | 80 |
| 22 | | | FRS-R-80 | KTN-R80 | JKS-80 | JJS-80 | 80 |
| 30 | | | FRS-R-80 | KTN-R80 | JKS-80 | JJS-80 | 80 |
| 37 | Cutler-Hammer JGE3125FFG | Cutler-Hammer JGE3125FFG | FRS-R-125 | KTN-R125 | JKS-125 | JJS-125 | 125 |
| 45 | | | FRS-R-125 | KTN-R125 | JKS-125 | JJS-125 | 125 |
| 55 | | | FRS-R-125 | KTN-R125 | JKS-125 | JJS-125 | 125 |
| 75 | Cutler-Hammer JGE3200FAG | Cutler-Hammer JGE3200FAG | FRS-R-200 | KTN-R200 | JKS-200 | JJS-200 | 200 |
| 90 | | | FRS-R-200 | KTN-R200 | JKS-200 | JJS-200 | 200 |
| 3x380-480 V IP54 | | | | | | | |
| 0.75 | | PKZM0-16 | FRS-R-10 | KTS-R-10 | JKS-10 | JJS-10 | 16 |
| 1.5 | | PKZM0-16 | FRS-R-10 | KTS-R-10 | JKS-10 | JJS-10 | 16 |
| 2.2 | | PKZM0-16 | FRS-R-15 | KTS-R-15 | JKS-15 | JJS-15 | 16 |
| 3 | | PKZM0-16 | FRS-R-15 | KTS-R-15 | JKS-15 | JJS-15 | 16 |
| 4 | | PKZM0-16 | FRS-R-15 | KTS-R-15 | JKS-15 | JJS-15 | 16 |
| 5.5 | | PKZM0-25 | FRS-R-25 | KTS-R-25 | JKS-25 | JJS-25 | 25 |
| 7.5 | | PKZM0-25 | FRS-R-25 | KTS-R-25 | JKS-25 | JJS-25 | 25 |
| 11 | | PKZM4-63 | FRS-R-50 | KTS-R-50 | JKS-50 | JJS-50 | 63 |
| 15 | | PKZM4-63 | FRS-R-50 | KTS-R-50 | JKS-50 | JJS-50 | 63 |
| 18.5 | | PKZM4-63 | FRS-R-80 | KTS-R-80 | JKS-80 | JJS-80 | 63 |
| 22 | Moeller NZMB1-A125 | | FRS-R-80 | KTS-R-80 | JKS-80 | JJS-80 | 125 |
| 30 | | | FRS-R-125 | KTS-R-125 | JKS-125 | JJS-125 | 125 |
| 37 | | | FRS-R-125 | KTS-R-125 | JKS-125 | JJS-125 | 125 |
| 45 | Moeller NZMB2-A160 | | FRS-R-125 | KTS-R-125 | JKS-125 | JJS-125 | 160 |
| 55 | | | FRS-R-200 | KTS-R-200 | JKS-200 | JJS-200 | 160 |
| 75 | Moeller NZMB2-A250 | | FRS-R-200 | KTS-R-200 | JKS-200 | JJS-200 | 200 |
| 90 | | | FRS-R-250 | KTS-R-250 | JKS-200 | JJS-200 | 200 |

Table 1.18 Circuit Breaker and Fuses

1.3.7 EMC-Correct Electrical Installation

General points to be observed to ensure EMC-correct electrical installation.

- Use only screened/armoured motor cables and screened/armoured control cables.
- Connect the screen to earth at both ends.
- Avoid installation with twisted screen ends (pigtailed), since this ruins the screening effect at high frequencies. Use the cable clamps provided instead.
- Ensure the same potential between drive and ground potential of PLC.
- Use starwashers and galvanically conductive installation plates.

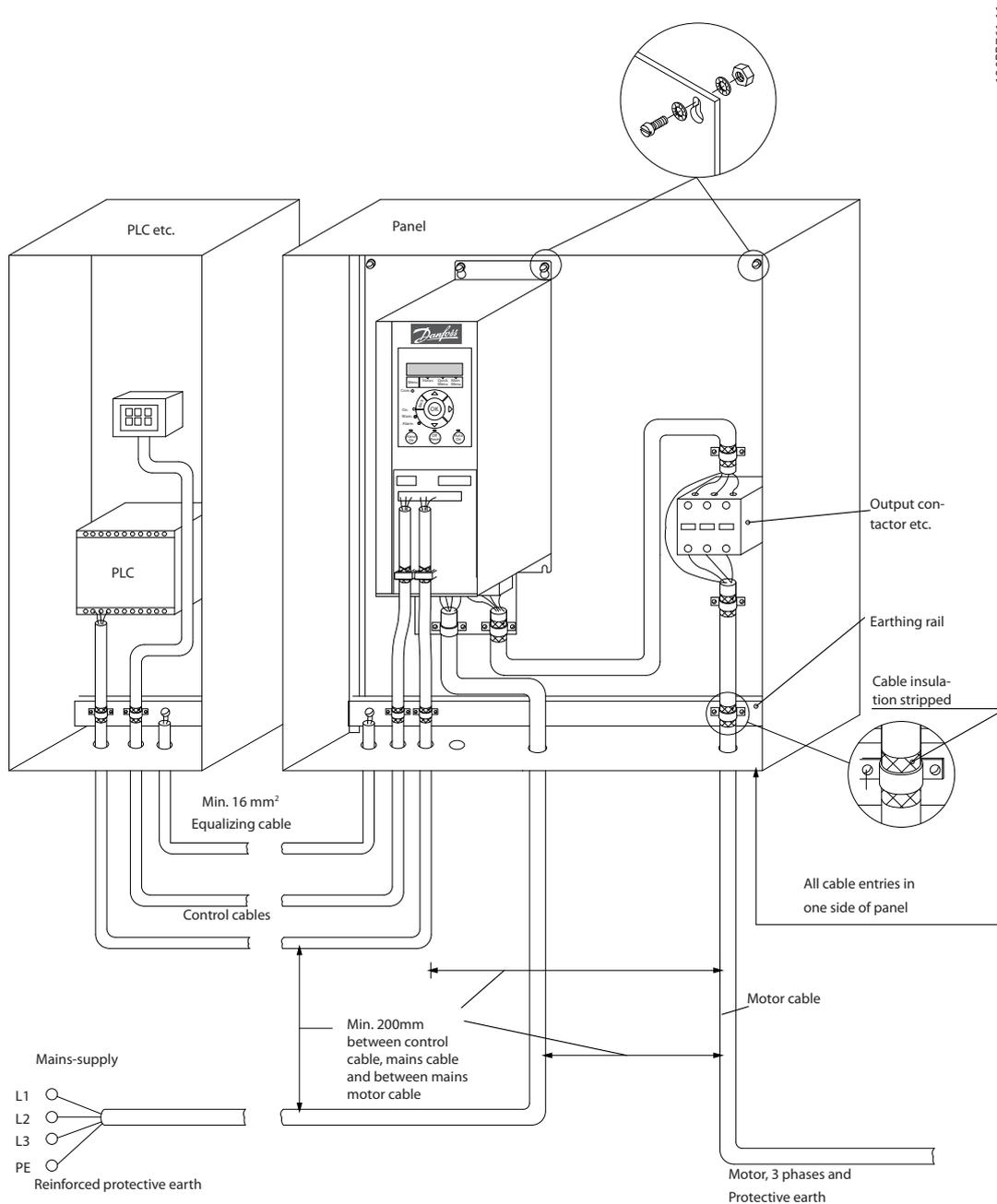


Illustration 1.21 EMC-correct Electrical Installation

1.3.8 Control Terminals

IP20 200-240 V 0.25-11 kW and IP20 380-480 V 0.37-22 kW:

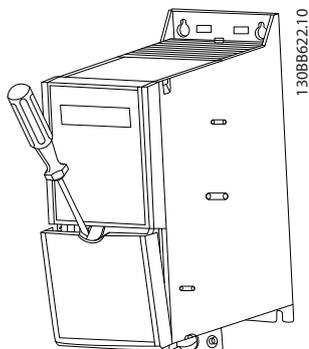


Illustration 1.22 Location of Control Terminals

1. Place a screwdriver behind the terminal cover to activate snap.
2. Tilt the screwdriver outwards to open the cover.

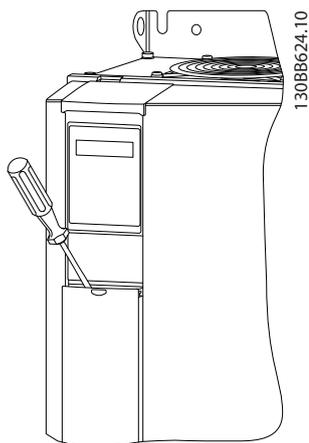


Illustration 1.23 IP20 380-480 V 30-90 kW

1. Place a screwdriver behind the terminal cover to activate snap.
2. Tilt the screwdriver outwards to open the cover.

Digital input 18, 19 and 27 mode is set in 5-00 Digital Input Mode (PNP is default value) and digital input 29 mode is set in 5-03 Digital Input 29 Mode (PNP is default value).

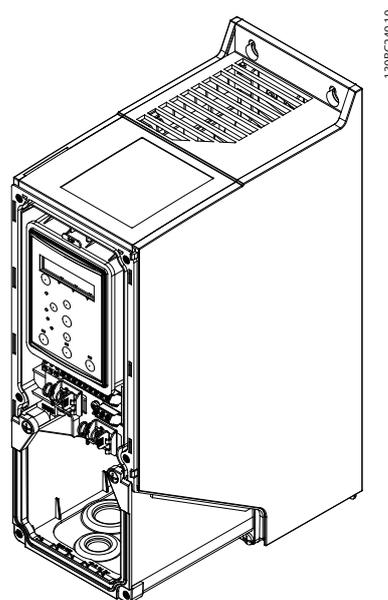


Illustration 1.24 IP54 400 V 0.75-7.5 kW

1. Remove the front cover.

Control terminals

Illustration 1.25 shows all control terminals of the frequency converter. Applying Start (term. 18), connection between terminal 12-27 and an analog reference (term. 53 or 54 and 55) make the frequency converter run.

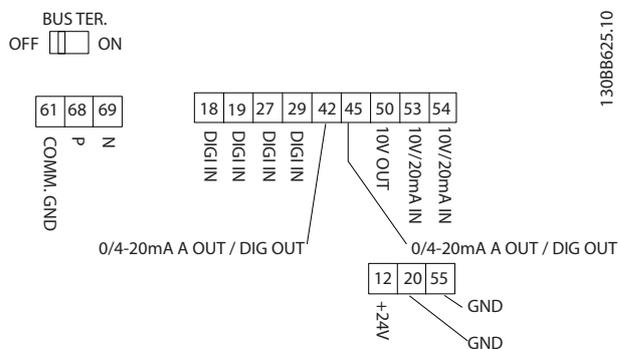


Illustration 1.25 Control Terminals

1.3.9 Electrical Overview

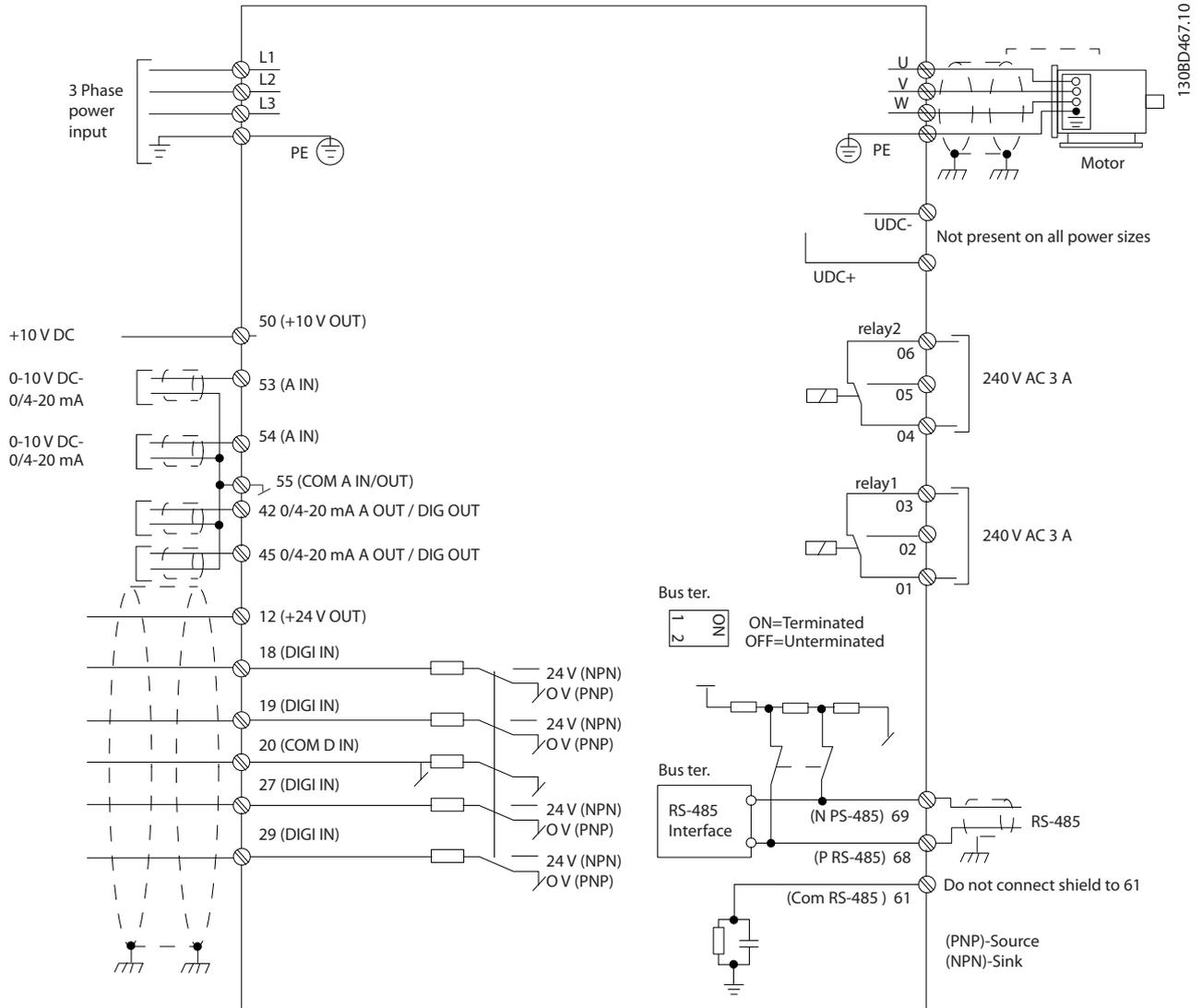


Illustration 1.26 Basic Wiring Schematic Drawing

NOTICE

There is no access to UDC- and UDC+ on the following units:

- IP20 380-480 V 30-90 kW
- IP20 200-240 V 15-45 kW
- IP20 525-600 V 2.2-90 kW
- IP54 380-480 V 22-90 kW

1.4 Programming

1.4.1 Programming with the Local Control Panel (LCP)

NOTICE

The frequency converter can also be programmed from a PC via RS-485 com-port by installing the MCT 10 Set-up Software. This software can either be ordered using code number 130B1000 or downloaded from the Danfoss web site: www.danfoss.com/BusinessAreas/DrivesSolutions/softwaredownload

1.4.2 Local Control Panel (LCP)

The LCP is divided into four functional sections.

- A. Alphanumeric display
- B. Menu key
- C. Navigation keys and indicator lights (LEDs)
- D. Operation keys and indicator lights (LEDs)

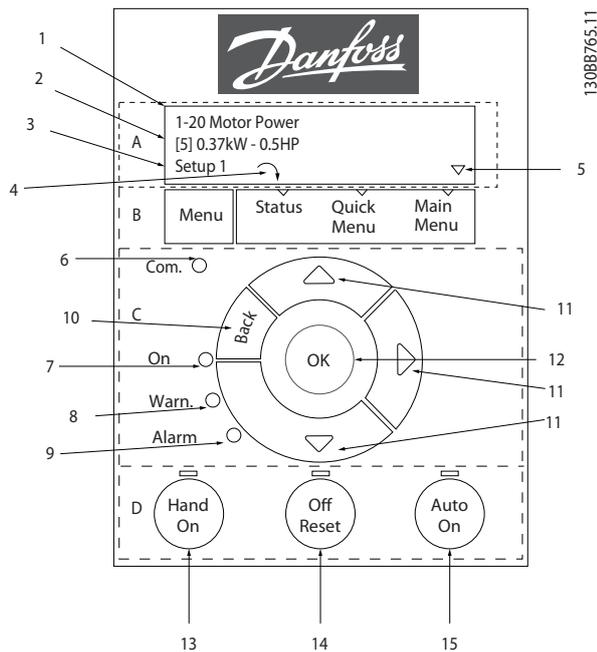


Illustration 1.27 Local Control Panel (LCP)

A. Alpha Numeric Display

The LCD-display is back-lit with 2 alpha-numeric lines. All data is displayed on the LCP.

Information can be read from the display.

| | |
|---|---|
| 1 | Parameter number and name. |
| 2 | Parameter value. |
| 3 | Set-up number shows the active set-up and the edit set-up. If the same set-up acts as both active and edit set-up, only that set-up number is shown (factory setting). When active and edit set-up differ, both numbers are shown in the display (set-up 12). The number flashing, indicates the edit set-up. |
| 4 | Motor direction is shown to the bottom left of the display – indicated by a small arrow pointing either clockwise or counterclockwise. |
| 5 | The triangle indicates if the LCP is in status, quick menu or main menu. |

Table 1.19 Legend to Illustration 1.27

B. Menu key

Use the menu key to select between status, quick menu or main menu.

C. Navigation keys and indicator lights (LEDs)

| | |
|----|--|
| 6 | Com LED: Flashes when bus communication is communicating. |
| 7 | Green LED/On: Control section is working. |
| 8 | Yellow LED/Warn.: Indicates a warning. |
| 9 | Flashing Red LED/Alarm: Indicates an alarm. |
| 10 | [Back]: For moving to the previous step or layer in the navigation structure |
| 11 | [▲] [▼] [▶]: For maneuvering between parameter groups, parameters and within parameters. Can also be used for setting local reference. |
| 12 | [OK]: For selecting a parameter and for accepting changes to parameter settings |

Table 1.20 Legend to Illustration 1.27

D. Operation keys and indicator lights (LEDs)

| | |
|----|---|
| 13 | [Hand On]: Starts the motor and enables control of the frequency converter via the LCP. NOTICE Terminal 27 Digital Input (5-12 Terminal 27 Digital Input) has coast inverse as default setting. This means that [Hand On] does not start the motor if there is no 24 V to terminal 27. Connect terminal 12 to terminal 27. |
| 14 | [Off/Reset]: Stops the motor (Off). If in alarm mode the alarm will be reset. |
| 15 | [Auto On]: frequency converter is controlled either via control terminals or serial communication. |

Table 1.21 Legend to Illustration 1.27

1.4.3 The Start-up Wizard for Open Loop Applications

The built-in wizard menu guides the installer through the set-up of the frequency converter in a clear and structured manner to set-up an open loop application. An open loop application is here an application with a start signal, analog reference (voltage or current) and optionally also relay signals (but no feed back signal from the process applied).

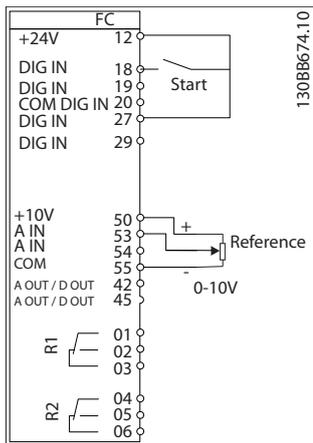


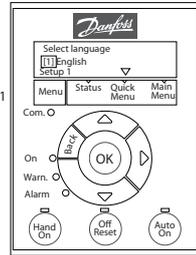
Illustration 1.28 Open Loop Application

The wizard will initially be shown after power-up until any parameter has been changed. The wizard can always be accessed again through the quick menu. Press [OK] to start the wizard. Press [Back] to return to the status screen.



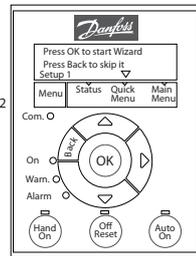
Illustration 1.29 Start-up/Quit Wizard

At power up the user is asked to choose the preferred language.

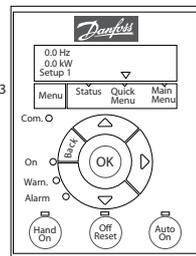


Power Up Screen

The next screen will be the Wizard screen.

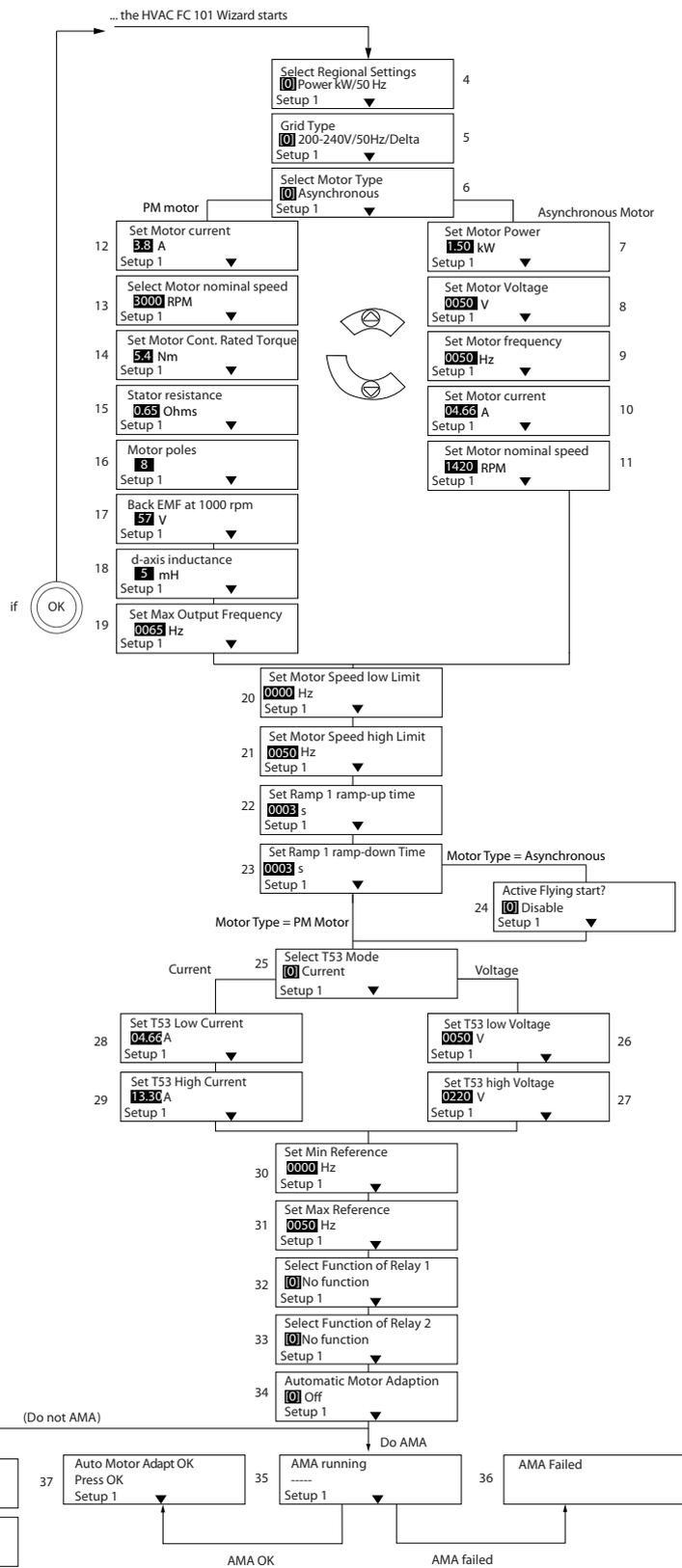


Wizard Screen



Status Screen

The Wizard can always be reentered via the Quick Menu!



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Illustration 1.30 Open Loop Applications

The Start-up Wizard for Open Loop Applications

| Parameter | Option | Default | Function |
|-------------------------|---|---------------|---|
| 0-03 Regional Settings | [0] International [1] US | 0 | |
| 0-06 GridType | [0] 200-240 V/50 Hz/IT-grid [1] 200-240 V/50 Hz/Delta [2] 200-240 V/50 Hz [10] 380-440 V/50 Hz/IT-grid [11] 380-440 V/50 Hz/Delta [12] 380-440 V/50 Hz [20] 440-480 V/50 Hz/IT-grid [21] 440-480 V/50 Hz/Delta [22] 440-480 V/50 Hz [30] 525-600 V/50 Hz/IT-grid [31] 525-600 V/50 Hz/Delta [32] 525-600 V/50 Hz [100] 200-240 V/60 Hz/IT-grid [101] 200-240 V/60 Hz/Delta [102] 200-240 V/60 Hz [110] 380-440 V/60 Hz/IT-grid [111] 380-440 V/60 Hz/Delta [112] 380-440 V/60 Hz [120] 440-480 V/60 Hz/IT-grid [121] 440-480 V/60 Hz/Delta [122] 440-480 V/60 Hz [130] 525-600 V/60 Hz/IT-grid [131] 525-600 V/60 Hz/Delta [132] 525-600 V/60 Hz | Size related | Select operating mode for restart upon reconnection of the drive to mains voltage after power down |
| 1-10 Motor Construction | *[0] Asynchron [1] PM, non salient SPM | [0] Asynchron | Setting the parameter value might change these parameters: 1-01 Motor Control Principle 1-03 Torque Characteristics 1-14 Damping Gain 1-15 Low Speed Filter Time Const. 1-16 High Speed Filter Time Const. 1-17 Voltage filter time const. 1-20 Motor Power [kW] 1-22 Motor Voltage 1-23 Motor Frequency 1-24 Motor Current 1-25 Motor Nominal Speed 1-26 Motor Cont. Rated Torque 1-30 Stator Resistance (Rs) 1-33 Stator Leakage Reactance (Xh) 1-35 Main Reactance (Xh) 1-37 d-axis Inductance (Ld) 1-39 Motor Poles 1-40 Back EMF at 1000 RPM 1-66 Min. Current at Low Speed 1-72 Start Function 1-73 Flying Start 4-19 Max Output Frequency 4-58 Missing Motor Phase Function |
| 1-20 Motor Power | 0.12-110 kW/0.16-150 hp | Size related | Enter motor power from nameplate data |
| 1-22 Motor Voltage | 50.0-1000.0 V | Size related | Enter motor voltage from nameplate data |
| 1-23 Motor Frequency | 20.0-400.0 Hz | Size related | Enter motor frequency from nameplate data |

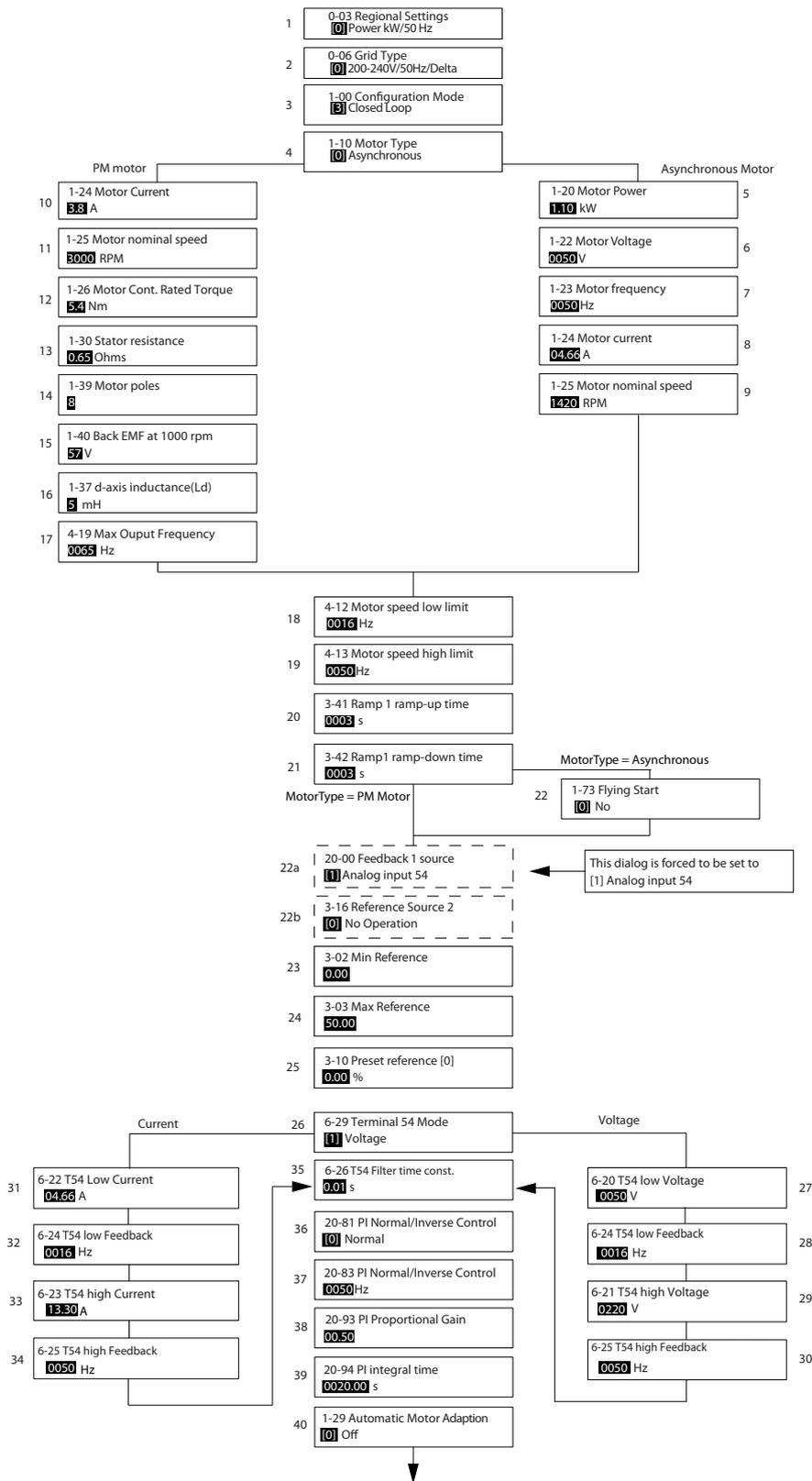
| Parameter | Option | Default | Function |
|--|---|---------------|---|
| 1-24 Motor Current | 0.01-10000.00 A | Size related | Enter motor current from nameplate data |
| 1-25 Motor Nominal Speed | 100.0-9999.0 RPM | Size related | Enter motor nominal speed from nameplate data |
| 1-26 Motor Cont. Rated Torque | 0.1-1000.0 | Size related | This parameter is available only when 1-10 Motor Construction Design is set to [1] PM, non-salient SPM. NOTICE Changing this parameter will affect settings of other parameters |
| 1-29 Automatic Motor Adaption (AMA) | See 1-29 Automatic Motor Adaption (AMA) | Off | Performing an AMA optimizes motor performance |
| 1-30 Stator Resistance (Rs) | 0.000-99.990 | Size related | Set the stator resistance value |
| 1-37 d-axis Inductance (Ld) | 0-1000 | Size related | Enter the value of the d-axis inductance. Obtain the value from the permanent magnet motor data sheet. The de-axis inductance cannot be found by performing an AMA. |
| 1-39 Motor Poles | 2-100 | 4 | Enter the number of motor poles |
| 1-40 Back EMF at 1000 RPM | 10-9000 | Size related | Line-Line RMS back EMF voltage at 1000 RPM |
| 1-73 Flying Start | | | When PM is selected, Flying Start is enabled and can not disable |
| 1-73 Flying Start | [0] Disabled [1] Enabled | 0 | Select [1] Enable to enable the drive to catch a motor spinning due to mains drop-out. Select [0] Disable if this function is not required. When is enabled 1-71 Start Delay and 1-72 Start Function have no function. is active in VVC ^{plus} mode only |
| 3-02 Minimum Reference | -4999-4999 | 0 | The minimum reference is the lowest value obtainable by summing all references |
| 3-03 Maximum Reference | -4999-4999 | 50 | The maximum reference is the lowest obtainable by summing all references |
| 3-41 Ramp 1 Ramp Up Time | 0.05-3600.0 s | Size related | Ramp up time from 0 to rated 1-23 Motor Frequency if Asynchron motor is selected; ramp up time from 0 to 1-25 Motor Nominal Speed if PM motor is selected |
| 3-42 Ramp 1 Ramp Down Time | 0.05-3600.0 s | Size related | Ramp down time from rated 1-23 Motor Frequency to 0 if Asynchron motor is selected; ramp down time from 1-25 Motor Nominal Speed to 0 if PM motor is selected |
| 4-12 Motor Speed Low Limit [Hz] | 0.0-400 Hz | 0 Hz | Enter the minimum limit for low speed |
| 4-14 Motor Speed High Limit [Hz] | 0.0-400 Hz | 65 Hz | Enter the maximum limit for high speed |
| 4-19 Max Output Frequency | 0-400 | Size related | Enter the maximum output frequency value |
| 5-40 Function Relay [0] Function relay | See 5-40 Function Relay | Alarm | Select the function to control output relay 1 |
| 5-40 Function Relay [1] Function relay | See 5-40 Function Relay | Drive running | Select the function to control output relay 2 |
| 6-10 Terminal 53 Low Voltage | 0-10 V | 0.07 V | Enter the voltage that corresponds to the low reference value |
| 6-11 Terminal 53 High Voltage | 0-10 V | 10 V | Enter the voltage that corresponds to the high reference value |
| 6-12 Terminal 53 Low Current | 0-20 mA | 4 | Enter the current that corresponds to the low reference value |
| 6-13 Terminal 53 High Current | 0-20 mA | 20 | Enter the current that corresponds to the high reference value |

| Parameter | Option | Default | Function |
|-----------------------|----------------------------|---------|---|
| 6-19 Terminal 53 mode | [0] Current [1] Voltage | 1 | Select if terminal 53 is used for current- or voltage input |

Table 1.22 Open Loop Applications Set-up

1

Closed Loop Set-up Wizard



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Illustration 1.31 Closed Loop

| Parameter | Range | Default | Function |
|-------------------------------------|--|---------------|---|
| 0-03 Regional Settings | [0] International [1] US | 0 | |
| 0-06 GridType | [0] -[[132] see start -up wizard for open loop application | Size selected | Select operating mode for restart upon reconnection of the frequency converter to mains voltage after power down |
| 1-00 Configuration Mode | [0] Open loop [3] Closed loop | 0 | Change this parameter to Closed loop |
| 1-10 Motor Construction | *[0] Motor construction [1] PM, non salient SPM | [0] Asynchron | Setting the parameter value might change these parameters: 1-01 Motor Control Principle 1-03 Torque Characteristics 1-14 Damping Gain 1-15 Low Speed Filter Time Const. 1-16 High Speed Filter Time Const. 1-17 Voltage filter time const. 1-20 Motor Power [kW] 1-22 Motor Voltage 1-23 Motor Frequency 1-25 Motor Nominal Speed 1-26 Motor Cont. Rated Torque 1-30 Stator Resistance (Rs) 1-33 Stator Leakage Reactance (X1) 1-35 Main Reactance (Xh) 1-37 d-axis Inductance (Ld) 1-39 Motor Poles 1-40 Back EMF at 1000 RPM 1-66 Min. Current at Low Speed 1-72 Start Function 1-73 Flying Start 4-19 Max Output Frequency 4-58 Missing Motor Phase Function |
| 1-20 Motor Power | 0.09-110 kW | Size related | Enter motor power from nameplate data |
| 1-22 Motor Voltage | 50.0-1000.0 V | Size related | Enter motor voltage from nameplate data |
| 1-23 Motor Frequency | 20.0-400.0 Hz | Size related | Enter motor frequency from nameplate data |
| 1-24 Motor Current | 0.0 -10000.00 A | Size related | Enter motor current from nameplate data |
| 1-25 Motor Nominal Speed | 100.0-9999.0 RPM | Size related | Enter motor nominal speed from nameplate data |
| 1-26 Motor Cont. Rated Torque | 0.1-1000.0 | Size related | This parameter is available only when 1-10 Motor Construction Design is set to [1] PM, non-salient SPM. NOTICE Changing this parameter affects settings of other parameters |
| 1-29 Automatic Motor Adaption (AMA) | | Off | Performing an AMA optimizes motor performance |
| 1-30 Stator Resistance (Rs) | 0.000-99.990 | Size related | Set the stator resistance value |
| 1-37 d-axis Inductance (Ld) | 0-1000 | Size related | Enter the value of the d-axis inductance. Obtain the value from the permanent magnet motor data sheet. The de-axis inductance cannot be found by performing an AMA. |
| 1-39 Motor Poles | 2-100 | 4 | Enter the number of motor poles |
| 1-40 Back EMF at 1000 RPM | 10-9000 | Size related | Line-Line RMS back EMF voltage at 1000 RPM |

| Parameter | Range | Default | Function |
|---|-----------------------------|--------------|---|
| 1-73 Flying Start | [0] Disabled [1] Enabled | 0 | Select [1] <i>Enable</i> to enable the frequency converter to catch a spinning motor. I.e. fan applications. When PM is selected, Flying Start is enabled. |
| 3-02 Minimum Reference | -4999-4999 | 0 | The minimum reference is the lowest value obtainable by summing all references |
| 3-03 Maximum Reference | -4999-4999 | 50 | The maximum reference is the highest value obtainable by summing all references |
| 3-10 Preset Reference | -100-100% | 0 | Enter the set point |
| 3-41 Ramp 1 Ramp Up Time | 0.05-3600.0 s | Size related | Ramp up time from 0 to rated 1-23 Motor Frequency if Asynchron motor is selected; ramp up time from 0 to 1-25 Motor Nominal Speed if PM motor is selected" |
| 3-42 Ramp 1 Ramp Down Time | 0.05-3600.0 s | Size related | Ramp down time from rated 1-23 Motor Frequency to 0 if Asynchron motor is selected; ramp down time from 1-25 Motor Nominal Speed to 0 if PM motor is selected |
| 4-12 Motor Speed Low Limit [Hz] | 0.0-400 Hz | 0.0 Hz | Enter the minimum limit for low speed |
| 4-14 Motor Speed High Limit [Hz] | 0-400 Hz | 65 Hz | Enter the minimum limit for high speed |
| 4-19 Max Output Frequency | 0-400 | Size related | Enter the maximum output frequency value |
| 6-29 Terminal 54 mode | [0] Current [1] Voltage | 1 | Select if terminal 54 is used for current- or voltage input |
| 6-20 Terminal 54 Low Voltage | 0-10 V | 0.07 V | Enter the voltage that corresponds to the low reference value |
| 6-21 Terminal 54 High Voltage | 0-10 V | 10 V | Enter the voltage that corresponds to the low high reference value |
| 6-22 Terminal 54 Low Current | 0-20 mA | 4 | Enter the current that corresponds to the high reference value |
| 6-23 Terminal 54 High Current | 0-20 mA | 20 | Enter the current that corresponds to the high reference value |
| 6-24 Terminal 54 Low Ref./Feedb. Value | -4999-4999 | 0 | Enter the feedback value that corresponds to the voltage or current set in 6-20 <i>Terminal 54 Low Voltage</i> /6-22 <i>Terminal 54 Low Current</i> |
| 6-25 Terminal 54 High Ref./Feedb. Value | -4999-4999 | 50 | Enter the feedback value that corresponds to the voltage or current set in 6-21 <i>Terminal 54 High Voltage</i> /6-23 <i>Terminal 54 High Current</i> |
| 6-26 Terminal 54 Filter Time Constant | 0-10 s | 0.01 | Enter the filter time constant |
| 20-81 PI Normal/ Inverse Control | [0] Normal [1] Inverse | 0 | Select [0] <i>Normal</i> to set the process control to increase the output speed when the process error is positive. Select [1] <i>Inverse</i> to reduce the output speed. |
| 20-83 PI Start Speed [Hz] | 0-200 Hz | 0 | Enter the motor speed to be attained as a start signal for commencement of PI control |
| 20-93 PI Proportional Gain | 0-10 | 0.01 | Enter the process controller proportional gain. Quick control is obtained at high amplification. However if amplification is too great, the process may become unstable |
| 20-94 PI Integral Time | 0.1-999.0 s | 999.0 s | Enter the process controller integral time. Obtain quick control through a short integral time, though if the integral time is too short, the process becomes unstable. An excessively long integral time disables the integral action. |

Table 1.23 Closed Loop Set-up

Motor set-up

The Quick Menu Motor Set-up guides through the needed motor parameters.

| Parameter | Range | Default | Function |
|-------------------------------|---|---------------|--|
| 0-03 Regional Settings | [0] International [1] US | 0 | |
| 0-06 GridType | [0] -[132] see start -up wizard for open loop application | Size selected | Select operating mode for restart upon reconnection of the drive to mains voltage after power down |
| 1-10 Motor Construction | *[0] Motor construction [1] PM, non salient SPM | [0] Asynchron | |
| 1-20 Motor Power | 0.12-110 kW/ 0.16-150 hp | Size related | Enter motor power from nameplate data |
| 1-22 Motor Voltage | 50.0-1000.0 V | Size related | Enter motor voltage from nameplate data |
| 1-23 Motor Frequency | 20.0-400.0 Hz | Size related | Enter motor frequency from nameplate data |
| 1-24 Motor Current | 0.01-10000.00 A | Size related | Enter motor current from nameplate data |
| 1-25 Motor Nominal Speed | 100.0-9999.0 RPM | Size related | Enter motor nominal speed from nameplate data |
| 1-26 Motor Cont. Rated Torque | 0.1-1000.0 | Size related | This parameter is available only when 1-10 Motor Construction Design is set to [1] PM, non-salient SPM. NOTICE Changing this parameter affects settings of other parameters |
| 1-30 Stator Resistance (Rs) | 0.000-99.990 | Size related | Set the stator resistance value |

| Parameter | Range | Default | Function |
|----------------------------------|-----------------------------|--------------|---|
| 1-37 d-axis Inductance (Ld) | 0-1000 | Size related | Enter the value of the d-axis inductance. Obtain the value from the permanent magnet motor data sheet. The de-axis inductance cannot be found by performing an AMA. |
| 1-39 Motor Poles | 2-100 | 4 | Enter the number of motor poles |
| 1-40 Back EMF at 1000 RPM | 10-9000 | Size related | Line-Line RMS back EMF voltage at 1000 RPM |
| 1-73 Flying Start | [0] Disabled [1] Enabled | 0 | Select Enable to enable the frequency converter to catch a spinning motor |
| 3-41 Ramp 1 Ramp Up Time | 0.05-3600.0 s | Size related | Ramp up time from 0 to rated 1-23 Motor Frequency |
| 3-42 Ramp 1 Ramp Down Time | 0.05-3600.0 s | Size related | Ramp down time from rated 1-23 Motor Frequency to 0 |
| 4-12 Motor Speed Low Limit [Hz] | 0.0-400 Hz | 0.0 Hz | Enter the minimum limit for low speed |
| 4-14 Motor Speed High Limit [Hz] | 0.0-400 Hz | 65 | Enter the maximum limit for high speed |
| 4-19 Max Output Frequency | 0-400 | Size related | Enter the maximum output frequency value |

Table 1.24 Motor Set-up

Changes Made

Changes Made lists all parameters changed from default settings.

- The list shows only parameters which have been changed in the current edit-setup.
- Parameters which have been reset to default values are not listed.
- The message 'Empty' indicates that no parameters have been changed.

1**To change parameter settings**

1. Press [Menu] key to enter the Quick Menu until indicator in display is placed above Quick Menu.
2. Press [▲] [▼] to select wizard, closed loop setup, motor setup or changes made, then press [OK].
3. Press [▲] [▼] to browse through the parameters in the Quick Menu.
4. Press [OK] to select a parameter.
5. Press [▲] [▼] to change the value of a parameter setting.
6. Press [OK] to accept the change.
7. Press either [Back] twice to enter "Status", or press [Menu] once to enter "Main Menu".

The Main Menu accesses all parameters.

1. Press [Menu] key until indicator in display is placed above "Main Menu".
2. Press [▲] [▼] to browse through the parameter groups.
3. Press [Ok] to select a parameter group.
4. Press [▲] [▼] to browse through the parameters in the specific group.
5. Press [Ok] to select the parameter.
6. Press [▲] [▼] to set/change the parameter value.

| | | | | | | | |
|------|-------------------------------------|-------|------------------------------------|-------|------------------------------------|--------|------------------------------|
| 1-42 | Motor Cable Length | 4-10 | Motor Speed Direction | 6-22 | Terminal 54 Low Current | 8-9* | Bus Feedback |
| 1-43 | Motor Cable Length Feet | 4-12 | Motor Speed Low Limit [Hz] | 6-23 | Terminal 54 High Current | 8-94 | Bus Feedback 1 |
| 1-5* | Load Indep. Setting | 4-14 | Motor Speed High Limit [Hz] | 6-24 | Terminal 54 Low Ref./Feedb. Value | 13-3** | Smart Logic |
| 1-50 | Motor Magnetisation at Zero Speed | 4-18 | Current Limit | 6-25 | Terminal 54 High Ref./Feedb. Value | 13-0* | SLC Settings |
| 1-52 | Min Speed Normal Magnetising [Hz] | 4-19 | Motor Output Frequency | 6-26 | Terminal 54 Filter Time Constant | 13-00 | SL Controller Mode |
| 1-55 | U/f Characteristic - U | 4-4* | Adj. Warnings 2 | 6-29 | Terminal 54 mode | 13-01 | Start Event |
| 1-56 | U/f Characteristic - F | 4-40 | Warning Freq. Low | 6-7* | Analog/Digital Output 45 | 13-02 | Stop Event |
| 1-6* | Load Depen. Setting | 4-41 | Warning Freq. High | 6-70 | Terminal 45 Mode | 13-03 | Reset SLC |
| 1-60 | Low Speed Load Compensation | 4-5* | Adj. Warnings | 6-71 | Terminal 45 Analog Output | 13-1* | Comparators |
| 1-61 | High Speed Load Compensation | 4-50 | Warning Current Low | 6-72 | Terminal 45 Digital Output | 13-10 | Comparator Operand |
| 1-62 | Slip Compensation | 4-51 | Warning Current High | 6-73 | Terminal 45 Output Min Scale | 13-11 | Comparator Operator |
| 1-63 | Slip Compensation Time Constant | 4-54 | Warning Reference Low | 6-74 | Terminal 45 Output Max Scale | 13-12 | Comparator Value |
| 1-64 | Resonance Dampening | 4-55 | Warning Reference High | 6-76 | Terminal 45 Output Bus Control | 13-2* | Timers |
| 1-65 | Resonance Dampening Time Constant | 4-56 | Warning Feedback Low | 6-9* | Analog/Digital Output 42 | 13-20 | SL Controller Timer |
| 1-66 | Min. Current at Low Speed | 4-57 | Warning Feedback High | 6-90 | Terminal 42 Mode | 13-4* | Logic Rules |
| 1-7* | Start Adjustments | 4-58 | Missing Motor Phase Function | 6-91 | Terminal 42 Analog Output | 13-40 | Logic Rule Boolean 1 |
| 1-71 | Start Delay | 4-6* | Speed Bypass | 6-92 | Terminal 42 Digital Output | 13-41 | Logic Rule Operator 1 |
| 1-72 | Start Function | 4-61 | Bypass Speed From [Hz] | 6-93 | Terminal 42 Output Min Scale | 13-42 | Logic Rule Boolean 2 |
| 1-73 | Flying Start | 4-63 | Bypass Speed To [Hz] | 6-94 | Terminal 42 Output Max Scale | 13-43 | Logic Rule Operator 2 |
| 1-8* | Stop Adjustments | 4-64 | Semi-Auto Bypass Set-up | 6-96 | Terminal 42 Output Bus Control | 13-44 | Logic Rule Boolean 3 |
| 1-80 | Function at Stop | 5-3** | Digital In/Out | 6-98 | Drive Type | 13-5* | States |
| 1-82 | Min Speed for Function at Stop [Hz] | 5-0* | Digital I/O Mode | 8-8** | Comm. and Options | 13-51 | SL Controller Event |
| 1-9* | Motor Temperature | 5-00 | Digital Input Mode | 8-0* | General Settings | 13-52 | SL Controller Action |
| 1-90 | Motor Thermal Protection | 5-03 | Digital Input 29 Mode | 8-01 | Control Site | 14-0** | Special Functions |
| 1-93 | Thermistor Source | 5-1* | Digital Inputs | 8-02 | Control Source | 14-0* | Inverter Switching |
| 2-0* | DC-Brake | 5-10 | Terminal 18 Digital Input | 8-03 | Control Timeout Time | 14-01 | Switching Frequency |
| 2-00 | DC Hold/Motor Preheat Current | 5-11 | Terminal 19 Digital Input | 8-04 | Control Timeout Function | 14-03 | Overmodulation |
| 2-01 | DC Brake Current | 5-12 | Terminal 27 Digital Input | 8-3* | FC Port Settings | 14-08 | Damping Gain Factor |
| 2-02 | DC Braking Time | 5-13 | Terminal 29 Digital Input | 8-30 | Protocol | 14-1* | Mains On/Off |
| 2-04 | DC Brake Cut In Speed | 5-34 | On Delay, Digital Output | 8-32 | Address | 14-10 | Mains Failure |
| 2-06 | Parking Current | 5-35 | Off Delay, Digital Output | 8-33 | Baud Rate | 14-12 | Function at Mains Imbalance |
| 2-07 | Parking Time | 5-4* | Relays | 8-35 | Parity / Stop Bits | 14-2* | Reset Functions |
| 2-10 | Brake Energy Funct. | 5-40 | Function Relay | 8-36 | Minimum Response Delay | 14-20 | Reset Mode |
| 2-16 | AC Brake, Max current | 5-41 | On Delay, Relay | 8-37 | Maximum Response Delay | 14-21 | Automatic Restart Time |
| 2-17 | Over-voltage Control | 5-42 | Off Delay, Relay | 8-37 | Maximum Inter-char delay | 14-22 | Operation Mode |
| 3-0* | Reference / Ramps | 5-5* | Pulse Input | 8-4* | FC MC protocol set | 14-23 | Typecode Setting |
| 3-0* | Reference Limits | 5-50 | Term. 29 Low Frequency | 8-5* | PCD Read Configuration | 14-27 | Action At Inverter Fault |
| 3-02 | Minimum Reference | 5-51 | Term. 29 High Frequency | 8-50 | Digital/Bus | 14-28 | Production Settings |
| 3-03 | Maximum Reference | 5-52 | Term. 29 Low Ref./Feedb. Value | 8-50 | Coasting Select | 14-29 | Service Code |
| 3-1* | References | 5-53 | Term. 29 High Ref./Feedb. Value | 8-51 | Quick Stop Select | 14-4* | Energy Optimising |
| 3-10 | Preset Reference | 5-9* | Bus Controlled | 8-52 | DC Brake Select | 14-40 | VT Level |
| 3-11 | Jog Speed [Hz] | 5-90 | Digital & Relay Bus Control | 8-53 | Start Select | 14-41 | AEO Minimum Magnetisation |
| 3-14 | Preset Relative Reference | 6-0* | Analog In/Out | 8-54 | Reversing Select | 14-5* | Environment |
| 3-15 | Reference 1 Source | 6-00 | Analog I/O Mode | 8-55 | Set-up Select | 14-50 | RFI Filter |
| 3-16 | Reference 2 Source | 6-01 | Live Zero Timeout Time | 8-56 | Preset Reference Select | 14-51 | DC-Link Voltage Compensation |
| 3-17 | Reference 3 Source | 6-01 | Live Zero Timeout Function | 8-57 | BACnet | 14-52 | Fan Control |
| 3-4* | Ramp 1 | 6-1* | Analog Input 53 | 8-70 | BACnet Device Instance | 14-53 | Fan Monitor |
| 3-41 | Ramp 1 Ramp Up Time | 6-10 | Terminal 53 Low Voltage | 8-72 | MS/TP Max Masters | 14-55 | Output Filter |
| 3-42 | Ramp 1 Ramp Down Time | 6-11 | Terminal 53 High Voltage | 8-73 | MS/TP Max Info Frames | 14-6* | Auto Derate |
| 3-5* | Ramp 2 | 6-12 | Terminal 53 Low Current | 8-74 | "I am" Service | 14-63 | Min Switch Frequency |
| 3-51 | Ramp 2 Ramp Up Time | 6-13 | Terminal 53 High Current | 8-8* | Intialisation Password | 15-3** | Drive Information |
| 3-52 | Ramp 2 Ramp Down Time | 6-14 | Terminal 53 Low Ref./Feedb. Value | 8-80 | FC Port Diagnostics | 15-00 | Operating Data |
| 3-8* | Other Ramps | 6-15 | Terminal 53 High Ref./Feedb. Value | 8-81 | Bus Message Count | 15-01 | Operating Hours |
| 3-80 | Jog Ramp Time | 6-16 | Terminal 53 Filter Time Constant | 8-82 | Bus Error Count | 15-02 | kWh Counter |
| 3-81 | Quick Stop Ramp Time | 6-19 | Terminal 53 mode | 8-83 | Slave Messages Rcvd | 15-03 | Power Up's |
| 4-1* | Limits / Warnings | 6-2* | Analog Input 54 | 8-84 | Slave Error Count | 15-04 | Over Temp's |
| 4-1* | Motor Limits | 6-20 | Terminal 54 Low Voltage | 8-85 | Slave Timeout Errors | 15-05 | Over Volt's |
| | | 6-21 | Terminal 54 High Voltage | 8-88 | Reset FC port Diagnostics | 15-06 | Reset kWh Counter |

1.4.4 Main Menu Structure

0-0** Operation / Display

0-0* Basic Settings

0-01 Language

0-03 Regional Settings

0-04 Operating State at Power-up

0-06 GridType

0-07 Auto DC Braking

0-1* Set-up Operations

0-10 Active Set-up

0-11 Programming Set-up

0-12 Link Setups

0-3* LCP Custom Readout

0-30 Custom Readout Unit

0-31 Custom Readout Min Value

0-32 Custom Readout Max Value

0-37 Display Text 1

0-38 Display Text 2

0-39 Display Text 3

0-4* LCP keypad

0-40 [Hand on] Key on LCP

0-42 [Auto on] Key on LCP

0-44 [Off/Reset] Key on LCP

0-5* Copy/Save

0-50 LCP Copy

0-51 Set-up Copy

0-6* Password

0-60 Main Menu Password

1-1** Load and Motor

1-0* General Settings

1-00 Configuration Mode

1-01 Motor Control Principle

1-03 Torque Characteristics

1-06 Clockwise Direction

1-1* Motor Selection

1-10 Motor Construction

1-14 Damping Gain

1-15 Low Speed Filter Time Const

1-16 High Speed Filter Time Const

1-17 Voltage filter time const

1-2* Motor Data

1-20 Motor Power

1-22 Motor Voltage

1-23 Motor Frequency

1-24 Motor Current

1-25 Motor Nominal Speed

1-26 Motor Cont. Rated Torque

1-29 Automatic Motor Adaption (AMA)

1-3* Adv. Motor Data

1-30 Stator Resistance (Rs)

1-33 Stator Leakage Reactance (Xl)

1-35 Main Reactance (Xh)

1-37 d-axis Inductance (Ld)

1-39 Motor Poles

1-4* Adv. Motor Data II

1-40 Back EMF at 1000 RPM

| | | | | | |
|--------------|-----------------------------|---------------|--|-------|------------------------------------|
| 15-07 | Reset Running Hours Counter | 16-79 | Analog Output AO45 | 38-20 | MOC_TestUS16 |
| 15-3* | Alarm Log | 16-8* | Fieldbus & FC Port | 38-21 | MOC_TestS16 |
| 15-30 | Alarm Log: Error Code | 16-86 | FC Port: REF 1 | 38-23 | TestMocFunctions |
| 15-31 | InternalFaultReason | 16-9* | Diagnosis Readouts | 38-24 | DC Link Power Measurement |
| 15-4* | Drive Identification | 16-90 | Alarm Word | 38-25 | CheckSum |
| 15-40 | FC Type | 16-91 | Alarm Word 2 | 38-30 | Analog Input 53 (%) |
| 15-41 | Power Section | 16-92 | Warning Word | 38-31 | Analog Input 54 (%) |
| 15-42 | Voltage | 16-93 | Warning Word 2 | 38-32 | Input Reference 1 |
| 15-43 | Software Version | 16-94 | Ext. Status Word | 38-33 | Input Reference 2 |
| 15-44 | Ordered TypeCode | 18-95* | Ext. Status Word 2 | 38-34 | Input Reference Setting |
| 15-46 | Drive Ordering No | 18-96* | Info & Readouts | 38-35 | Feedback (%) |
| 15-47 | Power Card Ordering No | 18-1* | Fire Mode Log | 38-36 | Fault Code |
| 15-48 | LCP Id No | 18-10 | FireMode_LogEvent | 38-37 | Control Word |
| 15-49 | SW ID Control Card | 20-96* | Drive Closed Loop | 38-38 | ResetCountersControl |
| 15-50 | SW ID Power Card | 20-0* | Feedback | 38-39 | Active Setup For BACnet |
| 15-51 | Drive Serial Number | 20-00 | Feedback 1 Source | 38-40 | Name Of Analog Value 1 For BACnet |
| 15-53 | Power Card Serial Number | 20-01 | Feedback 1 Conversion | 38-41 | Name Of Analog Value 3 For BACnet |
| 15-9* | Parameter Info | 20-8* | PI Basic Settings | 38-42 | Name Of Analog Value 5 For BACnet |
| 15-92 | Defined Parameters | 20-81 | PI Normal/ Inverse Control | 38-43 | Name Of Analog Value 6 For BACnet |
| 15-97 | Application Type | 20-83 | PI Start Speed [Hz] | 38-44 | Name Of Binary Value 1 For BACnet |
| 15-98 | Drive Identification | 20-84 | On Reference Bandwidth | 38-45 | Name Of Binary Value 2 For BACnet |
| 16-9* | Data Readouts | 20-9* | PI Controller | 38-46 | Name Of Binary Value 3 For BACnet |
| 16-0* | General Status | 20-91 | PI Anti Windup | 38-47 | Name Of Binary Value 4 For BACnet |
| 16-00 | Control Word | 20-93 | PI Proportional Gain | 38-48 | Name Of Binary Value 5 For BACnet |
| 16-01 | Reference [Unit] | 20-94 | PI Integral Time | 38-49 | Name Of Binary Value 6 For BACnet |
| 16-02 | Reference [%] | 20-97 | PI Feed Forward Factor | 38-50 | Name Of Binary Value 21 For BACnet |
| 16-03 | Status Word | 22-96* | Appl. Functions | 38-51 | Name Of Binary Value 22 For BACnet |
| 16-05 | Main Actual Value [%] | 22-4* | Sleep Mode | 38-52 | Name Of Binary Value 33 For BACnet |
| 16-09 | Custom Readout | 22-40 | Minimum Run Time | 38-53 | Bus Feedback 1 Conversion |
| 16-1* | Motor Status | 22-41 | Minimum Sleep Time | 38-54 | Run Stop Bus Control |
| 16-10 | Power [kW] | 22-43 | Wake-Up Speed [Hz] | 38-58 | Inverter ETR counter |
| 16-11 | Power [hp] | 22-44 | Wake-Up Ref./FB Diff | 38-59 | Rectifier ETR counter |
| 16-12 | Motor Voltage | 22-45 | Setpoint Boost | 38-60 | DB_ErrorWarnings |
| 16-13 | Frequency | 22-46 | Maximum Boost Time | 38-61 | Extended Alarm Word |
| 16-14 | Motor current | 22-47 | Sleep Speed [Hz] | 38-69 | AMA_DebugS32 |
| 16-15 | Frequency [%] | 22-6* | Broken Belt Detection | 38-74 | AOCDebug0 |
| 16-18 | Motor Thermal | 22-60 | Broken Belt Function | 38-75 | AOCDebug1 |
| 16-3* | Drive Status | 22-61 | Broken Belt Torque | 38-76 | AO42_FixedMode |
| 16-30 | DC Link Voltage | 22-62 | Broken Belt Delay | 38-77 | AO42_FixedValue |
| 16-34 | Heatsink Temp. | 24-96* | Appl. Functions 2 | 38-78 | DL_TestCounters |
| 16-35 | Inverter Thermal | 24-0* | Fire Mode | 38-79 | Protect Func. Counter |
| 16-36 | Inv. Nom. Current | 24-00 | FM Function | 38-80 | Highest Lowest Couple |
| 16-37 | Inv. Max. Current | 24-05 | FM Preset Reference | 38-81 | DB_SendDebugCmd |
| 16-38 | SL Controller State | 24-09 | FM Alarm Handling | 38-82 | MaxTaskRunningTime |
| 16-5* | Ref. & Feedb. | 24-1* | Drive Bypass | 38-83 | DebugInformation |
| 16-50 | External Reference | 24-10 | Drive Bypass Function | 38-85 | DB_OptionSelector |
| 16-52 | Feedback[Unit] | 24-11 | Drive Bypass Delay Time | 38-86 | EEPROM_Address |
| 16-6* | Inputs & Outputs | 38-96* | Debug only - see PNU 1429 (service-code) also | 38-87 | EEPROM_Value |
| 16-60 | Digital Input | 38-0* | All debug parameters | 38-88 | Logger Time Remain |
| 16-61 | Terminal 53 Setting | 38-00 | TestMonitorMode | 38-90 | LCP FC-Protocol select |
| 16-62 | Analogue Input AI53 | 38-01 | Version And Stack | 38-91 | Motor Power Internal |
| 16-63 | Terminal 54 Setting | 38-02 | Protocol SW version | 38-92 | Motor Voltage Internal |
| 16-64 | Analog Input AI54 | 38-06 | LCPEdit Set-up | 38-93 | Motor Frequency Internal |
| 16-65 | Analog Output AO42 [mA] | 38-07 | EEPROMdataVers | 38-94 | Lsigma |
| 16-66 | Digital Output | 38-08 | PowerDataVariantID | 38-95 | DB_SimulateAlarmWarningExStatus |
| 16-67 | Pulse Input #29 [Hz] | 38-09 | AMA Retry | 38-96 | Data Logger Password |
| 16-71 | Relay Output [bin] | 38-10 | DAC selection | 38-97 | Data Logging Period |
| 16-72 | Counter A | 38-12 | DAC scale | 38-98 | Signal to Debug |
| 16-73 | Counter B | | | 38-99 | Signed Debug Info |

1.5 Acoustic Noise or Vibration

If the motor or the equipment driven by the motor - e.g. a fan blade - is making noise or vibrations at certain frequencies, try the following:

- Speed Bypass, parameter group 4-6* *Speed Bypass*
- Over-modulation, 14-03 *Overmodulation* set to [0] *Off*
- Switching pattern and switching frequency parameter group 14-0* *Inverter Switching*
- Resonance Dampening, 1-64 *Resonance Dampening*

1.6 Warnings and Alarms

| Fault number | Alarm/Warning Bit Number | Fault text | Warning | Alarm | Trip locked | Cause of problem |
|--------------|--------------------------|------------------------|---------|-------|-------------|---|
| 2 | 16 | Live zero error | X | X | | Signal on terminal 53 or 54 is less than 50% of value set in 6-10 Terminal 53 Low Voltage, 6-12 Terminal 53 Low Current, 6-20 Terminal 54 Low Voltage or 6-22 Terminal 54 Low Current. See also parameter group 6-0* <i>Analog I/O Mode</i> |
| 4 | 14 | Mains ph. loss | X | X | X | Missing phase on supply side or too high voltage imbalance. Check supply voltage. See 14-12 <i>Function at Mains Imbalance</i> |
| 7 | 11 | DC over volt | X | X | | Intermediate circuit voltage exceeds limit. |
| 8 | 10 | DC under volt | X | X | | Intermediate circuit voltage drops below "voltage warning low" limit. |
| 9 | 9 | Inverter overload | X | X | | More than 100% load for too long. |
| 10 | 8 | Motor ETR over | X | X | | Motor is too hot due to more than 100% load for too long. See 1-90 <i>Motor Thermal Protection</i> |
| 11 | 7 | Motor th over | X | X | | Thermistor or thermistor connection is disconnected. See 1-90 <i>Motor Thermal Protection</i> . |
| 13 | 5 | Over Current | X | X | X | Inverter peak current limit is exceeded. |
| 14 | 2 | Earth Fault | | X | X | Discharge from output phases to ground. |
| 16 | 12 | Short Circuit | | X | X | Short-circuit in motor or on motor terminals. |
| 17 | 4 | Ctrl. word TO | X | X | | No communication to frequency converter. See parameter group 8-0* <i>General Settings</i> |
| 24 | 50 | Fan Fault | X | X | | The fan is not working (Only on 400 V 30-90 kW units). |
| 30 | 19 | U phase loss | | X | X | Motor phase U is missing. Check the phase. See 4-58 <i>Missing Motor Phase Function</i> . |
| 31 | 20 | V phase loss | | X | X | Motor phase V is missing. Check the phase. See 4-58 <i>Missing Motor Phase Function</i> . |
| 32 | 21 | W phase loss | | X | X | Motor phase W is missing. Check the phase. See 4-58 <i>Missing Motor Phase Function</i> . |
| 38 | 17 | Internal fault | | X | X | Contact the local Danfoss supplier. |
| 44 | 28 | Earth Fault | | X | X | Discharge from output phases to ground, using the value of 15-31 <i>Alarm Log Value</i> if possible. |
| 47 | 23 | Control Voltage Fault | X | X | X | 24 V DC may be overloaded. |
| 48 | 25 | VDD1 supply low | | X | X | Control voltage low. Contact the local Danfoss supplier |
| 50 | | AMA calibration failed | | X | | Contact the local Danfoss supplier. |
| 51 | 15 | AMA Unom,Inom | | X | | The setting of motor voltage, motor current and motor power is presumably wrong. Check the settings. |

| Fault number | Alarm/Warning Bit Number | Fault text | Warning | Alarm | Trip locked | Cause of problem |
|--------------|--------------------------|-------------------------------------|---------|-------|-------------|--|
| 52 | | AMA low Inom | | X | | The motor current is too low. Check the settings. |
| 53 | | AMA big motor | | X | | The motor is too big to perform AMA. |
| 54 | | AMA small mot | | X | | The motor is too small to perform AMA. |
| 55 | | AMA par. range | | X | | The parameter values found from the motor are outside acceptable range |
| 56 | | AMA user interrupt | | X | | The AMA has been interrupted by the user |
| 57 | | AMA timeout | | X | | Try to start the AMA again a number of times, until the AMA is carried out. NOTICE Repeated runs may heat the motor to a level where the resistance Rs and Rr are increased. In most cases, however, this is not critical |
| 58 | | AMA internal | X | X | | Contact the local Danfoss supplier. |
| 59 | 25 | Current limit | X | | | The current is higher than the value in 4-18 <i>Current Limit</i> |
| 60 | 44 | External Interlock | | X | | External interlock has been activated. To resume normal operation, apply 24 V DC to the terminal programmed for external interlock and reset the frequency converter (via serial communication, digital I/O, or by pressing reset button on keypad). |
| 66 | 26 | Heat sink Temperature Low | X | | | This warning is based on the temperature sensor in the IGBT module (Only on 400 V 30-90 kW units). |
| 69 | 1 | Pwr. Card Temp | X | X | X | The temperature sensor on the power card is either too hot or too cold. |
| 79 | | Illegal power section configuration | X | X | | Internal fault. Contact the local Danfoss supplier. |
| 80 | 29 | Drive initialised | | X | | All parameter settings are initialized to default settings. |
| 87 | 47 | Auto DC Braking | X | | | The drive is auto DC braking |
| 95 | 40 | Broken Belt | X | X | | Torque is below the torque level set for no load, indicating a broken belt. See parameter group 22-6* <i>Broken Belt Detection</i> . |
| 126 | | Motor Rotating | | X | | High back-emf voltage. Stop the rotor of the PM motor. |
| 200 | | Fire Mode | X | | | Fire mode has been activated |
| 202 | | Fire Mode Limits Exceeded | X | | | Fire Mode has suppressed one or more warranty voiding alarms |
| 250 | | New sparepart | | X | X | The power or switch mode power supply has been exchanged. (Only on 400 V 30-90 kW units). Contact the local Danfoss supplier |
| 251 | | New Typecode | | X | X | The frequency converter has a new type code (Only on 400 V 30-90 kW units). Contact the local Danfoss supplier. |

Table 1.25 Warnings and Alarms

1.7 General Specifications

1.7.1 Mains Supply 3x200-240 V AC

| Frequency converter | PK25 | PK37 | PK75 | P1K5 | P2K2 | P3K7 | P5K5 | P7K5 | P11K | P15K | P18K | P22K | P30K | P37K | P45K |
|--|--------------------------------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|------|------|------|-------|-------|-----------|
| Typical shaft output [kW] | 0.25 | 0.37 | 0.75 | 1.5 | 2.2 | 3.7 | 5.5 | 7.5 | 11.0 | 15.0 | 18.5 | 22.0 | 30.0 | 37.0 | 45.0 |
| Typical shaft output [hp] | 0.33 | 0.5 | 1.0 | 2.0 | 3.0 | 5.0 | 7.5 | 10.0 | 15.0 | 20.0 | 25.0 | 30.0 | 40.0 | 50.0 | 60.0 |
| IP20 frame | H1 | H1 | H1 | H1 | H2 | H3 | H4 | H4 | H5 | H6 | H6 | H7 | H7 | H8 | H8 |
| Max. cable size in terminals (mains, motor) [mm ² /AWG] | 4/10 | 4/10 | 4/10 | 4/10 | 4/10 | 4/10 | 16/6 | 16/6 | 16/6 | 35/2 | 35/2 | 50/1 | 50/1 | 95/0 | 120/(4/0) |
| Output current | | | | | | | | | | | | | | | |
| 40 °C ambient temperature | | | | | | | | | | | | | | | |
| Continuous (3x200-240 V) [A] | 1.5 | 2.2 | 4.2 | 6.8 | 9.6 | 15.2 | 22.0 | 28.0 | 42.0 | 59.4 | 74.8 | 88.0 | 115.0 | 143.0 | 170.0 |
| Intermittent (3x200-240 V) [A] | 1.7 | 2.4 | 4.6 | 7.5 | 10.6 | 16.7 | 24.2 | 30.8 | 46.2 | 65.3 | 82.3 | 96.8 | 126.5 | 157.3 | 187.0 |
| Max. input current | | | | | | | | | | | | | | | |
| Continuous (3x200-240 V) [A] | 1.1 | 1.6 | 2.8 | 5.6 | 8.6/7.2 | 14.1/12.0 | 21.0/18.0 | 28.3/24.0 | 41.0/38.2 | 52.7 | 65.0 | 76.0 | 103.7 | 127.9 | 153.0 |
| Intermittent (3x200-240 V) [A] | 1.2 | 1.8 | 3.1 | 6.2 | 9.5/7.9 | 15.5/13.2 | 23.1/19.8 | 31.1/26.4 | 45.1/42.0 | 58.0 | 71.5 | 83.7 | 114.1 | 140.7 | 168.3 |
| Max. mains fuses | See 1.3.6 Fuses and Circuit Breakers | | | | | | | | | | | | | | |
| Estimated power loss [W], Best case/typical ¹⁾ | 12/14 | 15/18 | 21/26 | 48/60 | 80/102 | 97/120 | 182/204 | 229/268 | 369/386 | 512 | 697 | 879 | 1149 | 1390 | 1500 |
| Weight enclosure IP20 [kg] | 2. | 2.0 | 2.0 | 2.1 | 3.4 | 4.5 | 7.9 | 7.9 | 9.5 | 24.5 | 24.5 | 36.0 | 36.0 | 51.0 | 51.0 |
| Efficiency [%], best case/typical ¹⁾ | 97.0/96.5 | 97.3/96.8 | 98.0/97.6 | 97.6/97.0 | 97.1/96.3 | 97.9/97.4 | 97.3/97.0 | 98.5/97.1 | 97.2/97.1 | 97.0 | 97.1 | 96.8 | 97.1 | 97.1 | 97.3 |
| Output current | | | | | | | | | | | | | | | |
| 50 °C ambient temperature | | | | | | | | | | | | | | | |
| Continuous (3x200-240 V) [A] | 1.5 | 1.9 | 3.5 | 6.8 | 9.6 | 13.0 | 19.8 | 23.0 | 33.0 | 41.6 | 52.4 | 61.6 | 80.5 | 100.1 | 119 |
| Intermittent (3x200-240 V) [A] | 1.7 | 2.1 | 3.9 | 7.5 | 10.6 | 14.3 | 21.8 | 25.3 | 36.3 | 45.8 | 57.6 | 67.8 | 88.6 | 110.1 | 130.9 |

Table 1.26 3x200-240 V AC, PK25-P45K

1) At rated load conditions

1.7.2 Mains Supply 3x380-480 V AC

| Frequency converter | PK37 | PK75 | P1K5 | P2K2 | P3K0 | P4K0 | P5K5 | P7K5 | P11K | P15K |
|---|--------------------------------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
| Typical shaft output [kW] | 0.37 | 0.75 | 1.5 | 2.2 | 3.0 | 4.0 | 5.5 | 7.5 | 11.0 | 15.0 |
| Typical shaft output [hp] | 0.5 | 1.0 | 2.0 | 3.0 | 4.0 | 5.0 | 7.5 | 10.0 | 15.0 | 20.0 |
| IP20 frame | H1 | H1 | H1 | H2 | H2 | H2 | H3 | H3 | H4 | H4 |
| Max. cable size in terminals (mains, motor) [mm ² /AWG] | 4/10 | 4/10 | 4/10 | 4/10 | 4/10 | 4/10 | 4/10 | 4/10 | 16/6 | 16/6 |
| Output current - 40 °C ambient temperature | | | | | | | | | | |
| Continuous (3x380-440 V)[A] | 1.2 | 2.2 | 3.7 | 5.3 | 7.2 | 9.0 | 12.0 | 15.5 | 23.0 | 31.0 |
| Intermittent (3x380-440 V) [A] | 1.3 | 2.4 | 4.1 | 5.8 | 7.9 | 9.9 | 13.2 | 17.1 | 25.3 | 34.0 |
| Continuous (3x440-480 V) [A] | 1.1 | 2.1 | 3.4 | 4.8 | 6.3 | 8.2 | 11.0 | 14.0 | 21.0 | 27.0 |
| Intermittent (3x440-480 V) [A] | 1.2 | 2.3 | 3.7 | 5.3 | 6.9 | 9.0 | 12.1 | 15.4 | 23.1 | 29.7 |
| Max. input current | | | | | | | | | | |
| Continuous (3x380-440 V) [A] | 1.2 | 2.1 | 3.5 | 4.7 | 6.3 | 8.3 | 11.2 | 15.1 | 22.1 | 29.9 |
| Intermittent (3x380-440 V) [A] | 1.3 | 2.3 | 3.9 | 5.2 | 6.9 | 9.1 | 12.3 | 16.6 | 24.3 | 32.9 |
| Continuous (3x440-480 V) [A] | 1.0 | 1.8 | 2.9 | 3.9 | 5.3 | 6.8 | 9.4 | 12.6 | 18.4 | 24.7 |
| Intermittent (3x440-480 V) [A] | 1.1 | 2.0 | 3.2 | 4.3 | 5.8 | 7.5 | 10.3 | 13.9 | 20.2 | 27.2 |
| Max. mains fuses | See 1.3.6 Fuses and Circuit Breakers | | | | | | | | | |
| Estimated power loss [W], best case/typical ¹⁾ | 13/15 | 16/21 | 46/57 | 46/58 | 66/83 | 95/118 | 104/131 | 159/198 | 248/274 | 353/379 |
| Weight enclosure IP20 [kg] | 2.0 | 2.0 | 2.1 | 3.3 | 3.3 | 3.4 | 4.3 | 4.5 | 7.9 | 7.9 |
| Efficiency [%], best case/typical 1 | 97.8/97.3 | 98.0/97.6 | 97.7/97.2 | 98.3/97.9 | 98.2/97.8 | 98.0/97.6 | 98.4/98.0 | 98.2/97.8 | 98.1/97.9 | 98.0/97.8 |
| Output current - 50 °C ambient temperature | | | | | | | | | | |
| Continuous (3x380-440 V) [A] | 1.04 | 1.93 | 3.7 | 4.85 | 6.3 | 8.4 | 10.9 | 14.0 | 20.9 | 28.0 |
| Intermittent (3x380-440 V) [A] | 1.1 | 2.1 | 4.07 | 5.4 | 6.9 | 9.2 | 12.0 | 15.4 | 23.0 | 30.8 |
| Continuous (3x440-480 V) [A] | 1.0 | 1.8 | 3.4 | 4.4 | 5.5 | 7.5 | 10.0 | 12.6 | 19.1 | 24.0 |
| Intermittent (3x440-480 V) [A] | 1.1 | 2.0 | 3.7 | 4.8 | 6.1 | 8.3 | 11.0 | 13.9 | 21.0 | 26.4 |

Table 1.27 3x380-480 V AC, PK37-P11K, H1-H4

| Frequency converter | P18K | P22K | P30K | P37K | P45K | P55K | P75K | P90K |
|---|-----------|-----------|------|------|------|-------|-------|----------------|
| Typical shaft output [kW] | 18.5 | 22.0 | 30.0 | 37.0 | 45.0 | 55.0 | 75.0 | 90.0 |
| Typical shaft output [hp] | 25.0 | 30.0 | 40.0 | 50.0 | 60.0 | 70.0 | 100.0 | 125.0 |
| IP20 frame | H5 | H5 | H6 | H6 | H6 | H7 | H7 | H8 |
| Max. cable size in terminals (mains, motor) [mm ² /AWG] | 16/6 | 16/6 | 35/2 | 35/2 | 35/2 | 50/1 | 95/0 | 120/250MC M |
| Output current - 40 °C ambient temperature | | | | | | | | |
| Continuous (3x380-440 V)[A] | 37.0 | 42.5 | 61.0 | 73.0 | 90.0 | 106.0 | 147.0 | 177.0 |
| Intermittent (3x380-440 V) [A] | 40.7 | 46.8 | 67.1 | 80.3 | 99.0 | 116.0 | 161.0 | 194.0 |
| Continuous (3x440-480 V) [A] | 34.0 | 40.0 | 52.0 | 65.0 | 80.0 | 105.0 | 130.0 | 160.0 |
| Intermittent (3x440-480 V) [A] | 37.4 | 44.0 | 57.2 | 71.5 | 88.0 | 115.0 | 143.0 | 176.0 |
| Max. input current | | | | | | | | |
| Continuous (3x380-440 V) [A] | 35.2 | 41.5 | 57.0 | 70.0 | 84.0 | 103.0 | 140.0 | 166.0 |
| Intermittent (3x380-440 V) [A] | 38.7 | 45.7 | 62.7 | 77.0 | 92.4 | 113.0 | 154.0 | 182.0 |
| Continuous (3x440-480 V) [A] | 29.3 | 34.6 | 49.2 | 60.6 | 72.5 | 88.6 | 120.9 | 142.7 |
| Intermittent (3x440-480 V) [A] | 32.2 | 38.1 | 54.1 | 66.7 | 79.8 | 97.5 | 132.9 | 157.0 |
| Max. mains fuses | | | | | | | | |
| Estimated power loss [W], best case/typical ¹⁾ | 412/456 | 475/523 | 733 | 922 | 1067 | 1133 | 1733 | 2141 |
| Weight enclosure IP20 [kg] | 9.5 | 9.5 | 24.5 | 24.5 | 24.5 | 36.0 | 36.0 | 51.0 |
| Efficiency [%], best case/typical 1 | 98.1/97.9 | 98.1/97.9 | 97.8 | 97.7 | 98 | 98.2 | 97.8 | 97.9 |
| Output current - 50 °C ambient temperature | | | | | | | | |
| Continuous (3x380-440 V) [A] | 34.1 | 38.0 | 48.8 | 58.4 | 72.0 | 74.2 | 102.9 | 123.9 |
| Intermittent (3x380-440 V) [A] | 37.5 | 41.8 | 53.7 | 64.2 | 79.2 | 81.6 | 113.2 | 136.3 |
| Continuous (3x440-480 V) [A] | 31.3 | 35.0 | 41.6 | 52.0 | 64.0 | 73.5 | 91.0 | 112.0 |
| Intermittent (3x440-480 V) [A] | 34.4 | 38.5 | 45.8 | 57.2 | 70.4 | 80.9 | 100.1 | 123.2 |

Table 1.28 3x380-480 V AC, P18K-P90K, H5-H8

| Frequency converter | PK75 | P1K5 | P2K2 | P3K0 | P4K0 | P5K5 | P7K5 | P11K | P15K | P18K |
|---|---|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|
| Typical shaft output [kW] | 0.75 | 1.5 | 2.2 | 3.0 | 4.0 | 5.5 | 7.5 | 11 | 15 | 18.5 |
| Typical shaft output [hp] | 1.0 | 2.0 | 3.0 | 4.0 | 5.0 | 7.5 | 10.0 | 15 | 20 | 25 |
| IP54 frame | I2 | I2 | I2 | I2 | I2 | I3 | I3 | I4 | I4 | I4 |
| Max. cable size in terminals (mains, motor) [mm ² /AWG] | 4/10 | 4/10 | 4/10 | 4/10 | 4/10 | 4/10 | 4/10 | 16/6 | 16/6 | 16/6 |
| Output current | | | | | | | | | | |
| 40 °C ambient temperature | | | | | | | | | | |
| Continuous (3x380-440 V) [A] | 2.2 | 3.7 | 5.3 | 7.2 | 9.0 | 12.0 | 15.5 | 23.0 | 31.0 | 37.0 |
| Intermittent (3x380-440 V) [A] | 2.4 | 4.1 | 5.8 | 7.9 | 9.9 | 13.2 | 17.1 | 25.3 | 34.0 | 40.7 |
| Continuous (3x440-480 V) [A] | 2.1 | 3.4 | 4.8 | 6.3 | 8.2 | 11.0 | 14.0 | 21.0 | 27.0 | 34.0 |
| Intermittent (3x440-480 V) [A] | 2.3 | 3.7 | 5.3 | 6.9 | 9.0 | 12.1 | 15.4 | 23.1 | 29.7 | 37.4 |
| Max. input current | | | | | | | | | | |
| Continuous (3x380-440 V) [A] | 2.1 | 3.5 | 4.7 | 6.3 | 8.3 | 11.2 | 15.1 | 22.1 | 29.9 | 35.2 |
| Intermittent (3x380-440 V) [A] | 2.3 | 3.9 | 5.2 | 6.9 | 9.1 | 12.3 | 16.6 | 24.3 | 32.9 | 38.7 |
| Continuous (3x440-480 V) [A] | 1.8 | 2.9 | 3.9 | 5.3 | 6.8 | 9.4 | 12.6 | 18.4 | 24.7 | 29.3 |
| Intermittent (3 x 440-480 V) [A] | 2.0 | 3.2 | 4.3 | 5.8 | 7.5 | 10.3 | 13.9 | 20.2 | 27.2 | 32.2 |
| Max. mains fuses | <i>See 1.3.6 Fuses and Circuit Breakers</i> | | | | | | | | | |
| Estimated power loss [W], best case/typical ¹⁾ | 21/ 16 | 46/ 57 | 46/ 58 | 66/ 83 | 95/ 118 | 104/ 131 | 159/ 198 | 248/ 274 | 353/ 379 | 412/ 456 |
| Weight enclosure IP54 [kg] | 5.3 | 5.3 | 5.3 | 5.3 | 5.3 | 7.2 | 7.2 | 13.8 | 13.8 | 13.8 |
| Efficiency [%], best case/typical 1 | 98.0/ 97.6 | 97.7/ 97.2 | 98.3/ 97.9 | 98.2/ 97.8 | 98.0/ 97.6 | 98.4/ 98.0 | 98.2/ 97.8 | 98.1/ 97.9 | 98.0/ 97.8 | 98.1/ 97.9 |
| Output current - 50 °C ambient temperature | | | | | | | | | | |
| Continuous (3x380-440 V) [A] | 1.93 | 3.7 | 4.85 | 6.3 | 7.5 | 10.9 | 14.0 | 20.9 | 28.0 | 33.0 |
| Intermittent (3x380-440 V) [A] | 2.1 | 4.07 | 5.4 | 6.9 | 9.2 | 12.0 | 15.4 | 23.0 | 30.8 | 36.3 |
| Continuous (3x440-480 V) [A] | 1.8 | 3.4 | 4.4 | 5.5 | 6.8 | 10.0 | 12.6 | 19.1 | 24.0 | 30.0 |
| Intermittent (3x440-480 V) [A] | 2.0 | 3.7 | 4.8 | 6.1 | 8.3 | 11.0 | 13.9 | 21.0 | 26.4 | 33.0 |

Table 1.29 3x380-480 V AC, PK75-P18K, I2-I4

| Frequency converter | P22K | P30K | P37K | P45K | P55K | P75K | P90K |
|--|------|------|------|------|-------|----------|-----------|
| Typical shaft output [kW] | 22.0 | 30.0 | 37.0 | 45.0 | 55.0 | 75.0 | 90.0 |
| Typical shaft output [hp] | 30.0 | 40.0 | 50.0 | 60.0 | 70.0 | 100.0 | 125.0 |
| IP54 frame | 16 | 16 | 16 | 17 | 17 | 18 | 18 |
| Max. cable size in terminals (mains, motor) [mm ² /AWG] | 35/2 | 35/2 | 35/2 | 50/1 | 50/1 | 95/(3/0) | 120/(4/0) |
| Output current | | | | | | | |
| 40 °C ambient temperature | | | | | | | |
| Continuous (3x380-440 V) [A] | 44.0 | 61.0 | 73.0 | 90.0 | 106.0 | 147.0 | 177.0 |
| Intermittent (3x380-440 V) [A] | 48.4 | 67.1 | 80.3 | 99.0 | 116.6 | 161.7 | 194.7 |
| Continuous (3x440-480 V) [A] | 40.0 | 52.0 | 65.0 | 80.0 | 105.0 | 130.0 | 160.0 |
| Intermittent (3x440-480 V) [A] | 44.0 | 57.2 | 71.5 | 88.0 | 115.5 | 143.0 | 176.0 |
| Max. input current | | | | | | | |
| Continuous (3x380-440 V) [A] | 41.8 | 57.0 | 70.3 | 84.2 | 102.9 | 140.3 | 165.6 |
| Intermittent (3x380-440 V) [A] | 46.0 | 62.7 | 77.4 | 92.6 | 113.1 | 154.3 | 182.2 |
| Continuous (3x440-480 V) [A] | 36.0 | 49.2 | 60.6 | 72.5 | 88.6 | 120.9 | 142.7 |
| Intermittent (3 x 440-480 V) [A] | 39.6 | 54.1 | 66.7 | 79.8 | 97.5 | 132.9 | 157.0 |
| Max. mains fuses | | | | | | | |
| Estimated power loss [W], best case/typical ¹⁾ | 496 | 734 | 995 | 840 | 1099 | 1520 | 1781 |
| Weight enclosure IP54 [kg] | 27 | 27 | 27 | 45 | 45 | 65 | 65 |
| Efficiency [%], best case/Typical 1 | 98.0 | 97.8 | 97.6 | 98.3 | 98.2 | 98.1 | 98.3 |
| Output current - 50 °C ambient temperature | | | | | | | |
| Continuous (3x380-440 V) [A] | 35.2 | 48.8 | 58.4 | 63.0 | 74.2 | 102.9 | 123.9 |
| Intermittent (3x380-440 V) [A] | 38.7 | 53.9 | 64.2 | 69.3 | 81.6 | 113.2 | 136.3 |
| Continuous (3x440-480 V) [A] | 32.0 | 41.6 | 52.0 | 56.0 | 73.5 | 91.0 | 112.0 |
| Intermittent (3x440-480 V) [A] | 35.2 | 45.8 | 57.2 | 61.6 | 80.9 | 100.1 | 123.2 |

Table 1.30 3x380-480 V AC, P11K-P90K, I6-I8

1.7.3 Mains Supply 3x525-600 V AC

| Frequency converter | P2K2 | P3K0 | P3K7 | P5K5 | P7K5 | P11K | P15K | P18K | P22K | P30K | P37K | P45K | P55K | P75K | P90K |
|--|--------------------------------------|------|------|------|------|------|------|------|------|------|------|------|------|-------|-----------|
| Typical shaft output [kW] | 2.2 | 3.0 | 3.7 | 5.5 | 7.5 | 11.0 | 15.0 | 18.5 | 22.0 | 30.0 | 37 | 45.0 | 55.0 | 75.0 | 90.0 |
| Typical shaft output [hp] | 3.0 | 4.0 | 5.0 | 7.5 | 10.0 | 15.0 | 20.0 | 25.0 | 30.0 | 40.0 | 50.0 | 60.0 | 70.0 | 100.0 | 125.0 |
| IP20 frame | H9 | H9 | H9 | H9 | H9 | H10 | H10 | H6 | H6 | H6 | H7 | H7 | H7 | H8 | H8 |
| Max. cable size in terminals (mains, motor) [mm ² /AWG] | 4/10 | 4/10 | 4/10 | 4/10 | 4/10 | 10/8 | 10/8 | 35/2 | 35/2 | 35/2 | 50/1 | 50/1 | 50/1 | 95/0 | 120/(4/0) |
| Output current - 40 °C ambient temperature | | | | | | | | | | | | | | | |
| Continuous (3x525-550 V) [A] | 4.1 | 5.2 | 6.4 | 9.5 | 11.5 | 19.0 | 23.0 | 28.0 | 36.0 | 43.0 | 54.0 | 65.0 | 87.0 | 105.0 | 137.0 |
| Intermittent (3x525-550 V) [A] | 4.5 | 5.7 | 7.0 | 10.5 | 12.7 | 20.9 | 25.3 | 30.8 | 39.6 | 47.3 | 59.4 | 71.5 | 95.7 | 115.5 | 150.7 |
| Continuous (3x551-600 V) [A] | 3.9 | 4.9 | 6.1 | 9.0 | 11.0 | 18.0 | 22.0 | 27.0 | 34.0 | 41.0 | 52.0 | 62.0 | 83.0 | 100.0 | 131.0 |
| Intermittent (3x551-600 V) [A] | 4.3 | 5.4 | 6.7 | 9.9 | 12.1 | 19.8 | 24.2 | 29.7 | 37.4 | 45.1 | 57.2 | 68.2 | 91.3 | 110.0 | 144.1 |
| Max. input current | | | | | | | | | | | | | | | |
| Continuous (3x525-550 V) [A] | 3.7 | 5.1 | 5.0 | 8.7 | 11.9 | 16.5 | 22.5 | 27.0 | 33.1 | 45.1 | 54.7 | 66.5 | 81.3 | 109.0 | 130.9 |
| Intermittent (3x525-550 V) [A] | 4.1 | 5.6 | 6.5 | 9.6 | 13.1 | 18.2 | 24.8 | 29.7 | 36.4 | 49.6 | 60.1 | 73.1 | 89.4 | 119.9 | 143.9 |
| Continuous (3x551-600 V) [A] | 3.5 | 4.8 | 5.6 | 8.3 | 11.4 | 15.7 | 21.4 | 25.7 | 31.5 | 42.9 | 52.0 | 63.3 | 77.4 | 103.8 | 124.5 |
| Intermittent (3x551-600 V) [A] | 3.9 | 5.3 | 6.2 | 9.2 | 12.5 | 17.3 | 23.6 | 28.3 | 34.6 | 47.2 | 57.2 | 69.6 | 85.1 | 114.2 | 137.0 |
| Max. mains fuses | See 1.3.6 Fuses and Circuit Breakers | | | | | | | | | | | | | | |
| Estimated power loss [W], best case/typical ¹⁾ | 65 | 90 | 110 | 132 | 180 | 216 | 294 | 385 | 458 | 542 | 597 | 727 | 1092 | 1380 | 1658 |
| Weight enclosure IP54 [kg] | 6.6 | 6.6 | 6.6 | 6.6 | 6.6 | 11.5 | 11.5 | 24.5 | 24.5 | 24.5 | 36.0 | 36.0 | 36.0 | 51.0 | 51.0 |
| Efficiency [%], best case/typical 1 | 97.9 | 97 | 97.9 | 98.1 | 98.1 | 98.4 | 98.4 | 98.4 | 98.4 | 98.5 | 98.5 | 98.7 | 98.5 | 98.5 | 98.5 |
| Output current - 50 °C ambient temperature | | | | | | | | | | | | | | | |
| Continuous (3x525-550 V) [A] | 2.9 | 3.6 | 4.5 | 6.7 | 8.1 | 13.3 | 16.1 | 19.6 | 25.2 | 30.1 | 37.8 | 45.5 | 60.9 | 73.5 | 95.9 |
| Intermittent (3x525-550 V) [A] | 3.2 | 4.0 | 4.9 | 7.4 | 8.9 | 14.6 | 17.7 | 21.6 | 27.7 | 33.1 | 41.6 | 50.0 | 67.0 | 80.9 | 105.5 |
| Continuous (3x551-600 V) [A] | 2.7 | 3.4 | 4.3 | 6.3 | 7.7 | 12.6 | 15.4 | 18.9 | 23.8 | 28.7 | 36.4 | 43.3 | 58.1 | 70.0 | 91.7 |
| Intermittent (3x551-600 V) [A] | 3.0 | 3.7 | 4.7 | 6.9 | 8.5 | 13.9 | 16.9 | 20.8 | 26.2 | 31.6 | 40.0 | 47.7 | 63.9 | 77.0 | 100.9 |

Table 1.31 3x525-600 V AC, P2K2-P90K, H6-H10

1.7.4 EMC Test Results

The following test results have been obtained using a system with a frequency converter, a screened control cable, a control box with potentiometer, as well as a motor screened cable.

| RFI Filter Type | Conduct emission. Maximum shielded cable length [m] | | | | | | Radiated emission | | | |
|-----------------------------------|---|----------------------|-------------------------|----------------------|--------------------------------------|----------------------|-------------------------|----------------------|--------------------------------------|----------------------|
| | Industrial environment | | | | Housing, trades and light industries | | Industrial environment | | Housing, trades and light industries | |
| | EN 55011 Class A2 | | EN 55011 Class A1 | | EN 55011 Class B | | EN 55011 Class A1 | | EN 55011 Class B | |
| | Without external filter | With external filter | Without external filter | With external filter | Without external filter | With external filter | Without external filter | With external filter | Without external filter | With external filter |
| H4 RFI filter (Class A1) | | | | | | | | | | |
| 0.25-11 kW 3x200-240 V IP20 | | | 25 | 50 | | 20 | Yes | Yes | | No |
| 0.37-22 kW 3x380-480 V IP20 | | | 25 | 50 | | 20 | Yes | Yes | | No |
| H2 RFI filter (Class A2) | | | | | | | | | | |
| 15-45 kW 3x200-240 V IP20 | 25 | | | | | | No | | No | |
| 30-90 kW 3x380-480 V IP20 | 25 | | | | | | No | | No | |
| 0.75-18.5 kW 3x380-480 V IP54 | 25 | | | | | | Yes | | | |
| 22-90 kW 3x380-480 V IP54 | 25 | | | | | | No | | No | |
| H3 RFI filter (Class A1/B) | | | | | | | | | | |
| 15-45 kW 3x200-240 V IP20 | | | 50 | | 20 | | Yes | | No | |
| 30-90 kW 3x380-480 V IP20 | | | 50 | | 20 | | Yes | | No | |
| 0.75-18.5 kW 3x380-480 V IP54 | | | 25 | | 10 | | Yes | | | |
| 22-90 kW 3x380-480 V IP54 | | | 25 | | 10 | | Yes | | No | |

Table 1.32 Test Results

1.7.5 General Specifications

Protection and features

- Electronic thermal motor protection against overload.
- Temperature monitoring of the heat sink ensures that the frequency converter trips in case of overtemperature
- The frequency converter is protected against short-circuits between motor terminals U, V, W.
- When a motor phase is missing, the frequency converter trips and issues an alarm.
- When a mains phase is missing, the frequency converter trips or issues a warning (depending on the load).
- Monitoring of the intermediate circuit voltage ensures that the frequency converter trips, when the intermediate circuit voltage is too low or too high.
- The frequency converter is protected against earth faults on motor terminals U, V, W.

Mains supply (L1, L2, L3)

| | |
|---|---|
| Supply voltage | 200-240 V \pm 10% |
| Supply voltage | 380-480 V \pm 10% |
| Supply voltage | 525-600 V \pm 10% |
| Supply frequency | 50/60 Hz |
| Max. imbalance temporary between mains phases | 3.0% of rated supply voltage |
| True Power Factor (λ) | \geq 0.9 nominal at rated load |
| Displacement Power Factor ($\cos\phi$) near unity | (>0.98) |
| Switching on the input supply L1, L2, L3 (power-ups) enclosure frame H1-H5, I2, I3, I4 | Max. 2 times/min. |
| Switching on the input supply L1, L2, L3 (power-ups) enclosure frame H6-H8, I6-I8 | Max. 1 time/min. |
| Environment according to EN 60664-1 | overvoltage category III/pollution degree 2 |
| The unit is suitable for use on a circuit capable of delivering not more than 100.000 RMS symmetrical Amperes, 240/480 V maximum. | |

Motor output (U, V, W)

| | |
|---------------------|---|
| Output voltage | 0-100% of supply voltage |
| Output frequency | 0-200 Hz (VVC ^{plus}), 0-400 Hz (u/f) |
| Switching on output | Unlimited |
| Ramp times | 0.05-3600 s |

Cable lengths and cross sections

| | |
|---|------------------------------|
| Max. motor cable length, screened/armoured (EMC correct installation) | See 1.7.4 EMC Test Results |
| Max. motor cable length, unscreened/unarmoured | 50 m |
| Max. cross section to motor, mains* | |
| Cross section DC terminals for filter feedback on enclosure frame H1-H3, I2, I3, I4 | 4 mm ² /11 AWG |
| Cross section DC terminals for filter feedback on enclosure frame H4-H5 | 16 mm ² /6 AWG |
| Maximum cross section to control terminals, rigid wire | 2.5 mm ² /14 AWG |
| Maximum cross section to control terminals, flexible cable | 2.5 mm ² /14 AWG |
| Minimum cross section to control terminals | 0.05 mm ² /30 AWG |

*See 1.7.2 Mains Supply 3x380-480 V AC for more information

Digital inputs

| | |
|----------------------------------|----------------------|
| Programmable digital inputs | 4 |
| Terminal number | 18, 19, 27, 29 |
| Logic | PNP or NPN |
| Voltage level | 0-24 V DC |
| Voltage level, logic '0' PNP | <5 V DC |
| Voltage level, logic '1' PNP | >10 V DC |
| Voltage level, logic '0' NPN | >19 V DC |
| Voltage level, logic '1' NPN | <14 V DC |
| Maximum voltage on input | 28 V DC |
| Input resistance, R _i | Approx. 4 k Ω |

| | |
|--------------------------------------|--|
| Digital input 29 as thermistor input | Fault: >2.9 kΩ and no fault: <800 Ω |
| Digital input 29 as Pulse input | Max frequency 32 kHz Push-Pull-Driven & 5 kHz (O.C.) |

Analog inputs

| | |
|----------------------------------|--------------------------------------|
| Number of analog inputs | 2 |
| Terminal number | 53, 54 |
| Terminal 53 mode | Parameter 6-19: 1=voltage, 0=current |
| Terminal 54 mode | Parameter 6-29: 1=voltage, 0=current |
| Voltage level | 0-10 V |
| Input resistance, R _i | approx. 10 kΩ |
| Max. voltage | 20 V |
| Current level | 0/4 to 20 mA (scalable) |
| Input resistance, R _i | <500 Ω |
| Max. current | 29 mA |

Analog output

| | |
|---------------------------------------|--------------------------------|
| Number of programmable analog outputs | 2 |
| Terminal number | 42, 45 ¹⁾ |
| Current range at analog output | 0/4-20 mA |
| Max. load to common at analog output | 500 Ω |
| Max. voltage at analog output | 17 V |
| Accuracy on analog output | Max. error: 0.4% of full scale |
| Resolution on analog output | 10 bit |

¹⁾ Terminal 42 and 45 can also be programmed as digital outputs.

Digital output

| | |
|---------------------------------------|----------------------|
| Number of digital outputs | 2 |
| Terminal number | 42, 45 ¹⁾ |
| Voltage level at digital output | 17 V |
| Max. output current at digital output | 20 mA |
| Max. load at digital output | 1 kΩ |

¹⁾ Terminals 42 and 45 can also be programmed as analog output.

Control card, RS-485 serial communication^{A)}

| | |
|-----------------|------------------------------------|
| Terminal number | 68 (P, TX+, RX+), 69 (N, TX-, RX-) |
| Terminal number | 61 Common for terminals 68 and 69 |

Control card, 24 V DC output

| | |
|-----------------|-------|
| Terminal number | 12 |
| Max. load | 80 mA |

Relay output

| | |
|--|---|
| Programmable relay output | 2 |
| Relay 01 and 02 | 01-03 (NC), 01-02 (NO), 04-06 (NC), 04-05 (NO) |
| Max. terminal load (AC-1) ¹⁾ on 01-02/04-05 (NO) (Resistive load) | 250 V AC, 3 A |
| Max. terminal load (AC-15) ¹⁾ on 01-02/04-05 (NO) (Inductive load @ cosφ 0.4) | 250 V AC, 0.2 A |
| Max. terminal load (DC-1) ¹⁾ on 01-02/04-05 (NO) (Resistive load) | 30 V DC, 2 A |
| Max. terminal load (DC-13) ¹⁾ on 01-02/04-05 (NO) (Inductive load) | 24 V DC, 0.1 A |
| Max. terminal load (AC-1) ¹⁾ on 01-03/04-06 (NC) (Resistive load) | 250 V AC, 3 A |
| Max. terminal load (AC-15) ¹⁾ on 01-03/04-06 (NC) (Inductive load @ cosφ 0.4) | 250 V AC, 0.2 A |
| Max. terminal load (DC-1) ¹⁾ on 01-03/04-06 (NC) (Resistive load) | 30 V DC, 2 A |
| (NC) (Resistive load) | Min. terminal load on 01-03 (NC), 01-02 (NO) 24 V DC 10 mA, 24 V AC 20 mA |
| Environment according to EN 60664-1 | Overvoltage category III/pollution degree 2 |

¹⁾ IEC 60947 parts 4 and 5.

Control card, 10 V DC output^{A)}

| | |
|-----------------|---------------|
| Terminal number | 50 |
| Output voltage | 10.5 V ±0.5 V |
| Max. load | 25 mA |

^{A)} All inputs, outputs, circuits, DC supplies and relay contacts are galvanically isolated from the supply voltage (PELV) and other high-voltage terminals.

Surroundings

| | |
|--|--|
| Enclosure | IP20 |
| Enclosure kit available | IP21, TYPE 1 |
| Vibration test | 1.0 g |
| Max. relative humidity | 5%-95% (IEC 60721-3-3; Class 3K3 (non-condensing) during operation) |
| Aggressive environment (IEC 60721-3-3), coated (standard) frame H1-H5 | Class 3C3 |
| Aggressive environment (IEC 60721-3-3), non-coated frame H6-H10 | Class 3C2 |
| Aggressive environment (IEC 60721-3-3), coated (optional) frame H6-H10 | Class 3C3 |
| Test method according to IEC 60068-2-43 H2S (10 days) | |
| Ambient temperature | See max. output current at 40/50 °C in 1.7.2 Mains Supply 3x380-480 V AC |

Derating for high ambient temperature, see .

| | |
|--|---|
| Minimum ambient temperature during full-scale operation | 0 °C |
| Minimum ambient temperature at reduced performance, enclosure frame H1-H5 | -20 °C |
| Minimum ambient temperature at reduced performance, enclosure frame H6-H10 | -10 °C |
| Temperature during storage/transport | -30 to +65/70 °C |
| Maximum altitude above sea level without derating | 1000 m |
| Maximum altitude above sea level with derating | 3000 m |
| Derating for high altitude, see | |
| Safety standards | EN/IEC 61800-5-1, UL 508C |
| EMC standards, Emission | EN 61800-3, EN 61000-6-3/4, EN 55011, IEC 61800-3 |
| EMC standards, Immunity | EN 61800-3, EN 61000-3-12, EN 61000-6-1/2, EN 61000-4-2, EN 61000-4-3, EN 61000-4-4, EN 61000-4-5, EN 61000-4-6 |

1.8 Special Conditions

1.8.1 Derating for Ambient Temperature and Switching Frequency

The ambient temperature measured over 24 hours should be at least 5 °C lower than the max. ambient temperature. If the frequency converter is operated at high ambient temperature, the continuous output current should be decreased. For derating curve, see *VLT® HVAC Basic Design Guide*.

1.8.2 Derating for Low Air Pressure

The cooling capability of air is decreased at low air pressure. For altitudes above 2000 m, contact Danfoss regarding PELV. Below 1000 m altitude no de-rating is necessary, but above 1000 m the ambient temperature or the maximum output current should be decreased. Decrease the output by 1% per 100 m altitude above 1000 m or reduce the max. ambient temperature by 1° per 200 m.

1.9 Options for VLT® HVAC Basic Drive FC 101

For options, see the *VLT® HVAC Basic Drive FC 101 Design Guide*.

1.10 MCT 10 Support

MCT 10 Set-up Software information is available at:
www.danfoss.com/BusinessAreas/DrivesSolutions/fc101driveupdates



www.danfoss.com/drives

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